# **EUROBOOR**

FOR PROFESSIONALS BY PROFESSIONALS



CATALOG **2012** 



**Yvestos Welding Services - The Netherlands** Project: Railway track repair work - Rotterdam Central Station August 2011



## 35 YEARS OF INNOVATION



Time flies. Almost 35 years ago we were the first company to put the magnetic drilling system on the market. Back then we did this as a distributor on behalf of the Dutch market.

I joined the family business in 1982 which at the time had no more than four employees. Through the years we always wanted to do things better. "Listen properly to customers' wishes and make sure you live up to expectations" ... that's what my father

used to tell me time and again. His advice continues to be one of the strong pillars this company's success is based on. We consider customers to be our partners as well given the fact that our best product developments are in line with their requirements. The added value is that we are perfectly familiar with both our products and the customer's individual situation which means we will always come up with the best solution.

Thanks to this mentality today Euroboor has become a manufacturer specialising in portable industrial metal cutting tools.

Allowed Vendor

Albert Koster

Managing Director

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# For professionals by professionals

Euroboor, a family business specialised in Industrial Portable Tools, was founded in 1977 as a sole proprietorship. Today the company is proud of its 110 employees and is actively involved in 58 countries.



At the Euroboor Company we are constantly upgrading our technology to provide our customers with leading edge products that perform. Not only do we provide our customers with top quality machining and tooling, we know that to keep them coming back to the Euroboor Company we must provide superior customer care and top quality performance.

Through our 35 years of experience, we have recognized that providing superior service does not end with a quality product - it takes products, service, and performance. We pride ourselves on being a value-added operation, offering you service from beginning to end and everywhere in between.

## **Products**

Euroboor presents the best of the best in this industry. We produce and supply our customers with products they can count on and quality they expect to receive. At present Euroboor products are represented and available in 58 countries worldwide.

Euroboor's product selection includes Magnetic drilling machines, Annular Cutters, Beveling machines, Sawing machines and many accessories. For each single product the emphasis is on safety, diversity and quality. We provide an extensive package of expert products.

#### **Quality guaranteed**

At each production phase all Euroboor tools are

subjected to the strictest quality checks. Quality inspectors study each component with the utmost care to guarantee nothing but the best quality.

Once all tested products have been packaged, they are stored in the factory warehouses. Subsequently machines are randomly taken away from stock, dismantled entirely at the test centre, accurately remeasured and checked. When everything is seen to be in perfect order the products may leave the factory.

#### Service and support

Not only does Euroboor provide top quality equipment, we bring you uncompromised service as well. Our knowledgeable sales staff is on call 24 hours a day to answer your questions or provide on-site service. We ensure our customers they can depend upon our support. Moreover we can communicate in 7 languages: Dutch, English, German, French, Italian, Russian and Romanian.

Euroboor dedicates careful attention to informing the distribution partners. By offering intensive support to our dealers/wholesalers we help them choose the right products.

Also, we are happy to provide practical and technical information. But we have much more to offer. We are perfectly aware of the fact that customers prefer smaller stocks more often. So we ensure prompt and frequent delivery.





#### Intertek

In order to gain faster, more efficient entry to any market in the world, all Euroboor's Magnetic Drilling Machines are thoroughly tested by Intertek, an internationally well-known company who offers efficient product testing, inspection and certification solutions.

For North America and Canada we have the ETL Mark, for Europe we have the CE, GS and S Mark and for Australia we have the EMC Mark.

#### **Technical Service Department**

One of Euroboor's unique selling points is our 'in house' Technical Service Department. Our dedicated engineers are mainly responsible for maintenance and repair on Magnetic Drilling Machines. But also, product development and testing new machines is a key activity.



## Service vehicles

Euroboor's service vehicles provide yet another special service. Should dealers be unable to answer customers' questions, they may call us.

The GPS Vehicle Tracking System service means vehicles can be traced to make sure they reach clients promptly. All drivers are experienced engineers with expert knowledge. Inside the vehicles all common parts are kept in stock. This service means great advantages for all parties involved.

#### Euroboor and exhibitions



Since its foundation Euroboor has been attending exhibitions. At first this was only focused on the Dutch Market, but since 2009 we have exhibited at international fairs like the International Hardware Fair in Cologne and the EMO in Hannover (both in Germany).

In the near future we will also be joining fairs in Eastern Europe, North- and South America and Asia. Our website will be providing detailed information on a regular basis.

## Vertical Information Portal

The Euroboor's Vertical Information Portal, www.euroboor.com will contain information in many languages about magnetic drilling technology, tools and accessories for the Metal Cutting Industry.

Besides this we will provide news, editorial content, digital publications and e-commerce capabilities. In the near future we will also provide dynamic multimedia applications including social networking, video posting and blogging.









## MAGNETIC DRILLING MACHINES

#### Safety

All Euroboor electrical tools are designed for the world market. Obviously all user safety regulations have been met.

There are general regulations which apply within Europe though various countries have their own interpretations. Euroboor has taken all of these requirements into account and therefore puts nothing but the safest products into the market.

#### **Quality control**

All Euroboor electrical tools are meticulously tested and checked a number of times. In the unlikely event of defects or malfunctions, Euroboor will repair any defect or malfunction provided the warranty conditions are met. In principle, no warranty applies to machinery which is hired. If the user dismantles the machine, the warranty is void.

## Warranty

Without exception, all Euroboor magnetic drilling machines are subjected to the strictest quality checks at every stage. Quality inspectors examine every part with great care and accuracy, in order to guarantee top-quality products.

Once the products have been packaged with instructions and the warranty, they are stored in the factory warehouse. Machines are then randomly taken from stock and dismantled, accurately gauged and inspected at the test centre. Only when every aspect is seen to be in order do the products leave the factory. This also helps ensure Euroboor quality.

## **Complete delivery**

The ECO.32, ECO.32-T, ECO.40/2, ECO.50 and ECO.50-T are supplied in a professional plastic carrying case.

The ECO.80/4 and the ECO.100/4 (D) are packaged in a handy trolley with two wheels and a retractable handle.





# ECO.32

## MAGNETIC DRILLING MACHINE UP TO Ø 32 MM





The ECO.32 has been the best selling magnetic drilling machine in the recent years. The sufficient basic model has been provided with an eager single speed 1000 W motor. At no more than 12 kg the  $\,$ ECO.32 is the lightest and most compact magnetic drilling machine in the ECO series.





### EUU.32

#### TECHNICAL SPECIFICATION

 MAGNETIC FORCE
 1500 kg

 MOTOR POWER
 1000 W

 TOTAL POWER
 1050 W

 SPEED
 (I) 775 mi

SPINDLE 19,05 mm (¾") Weldon

AVAILABLE 110 - 120 and 220 - 240 Volt AC

160 x 80 x 42 mm

▶ ORDER CODE:

MAGNET (L x W x H)

EC0.32

ACCESSORIES



STANDARD DELIV	/ERY	
ORDER CODE	DESCRIPTION	PAGE
KSP.Q	Coolant system (new model) with Quick Connect	44
020.0145	Coolant ring Quick Connect for KSP.Q	44

ADDITIONAL PRO	DUCTS AVAILABLE	
ORDER CODE	DESCRIPTION	PAGE
IBK.13	Drill chuck ø 1,5 - 13 mm, ½"x 20 UNF (inner)	46
IBK.14	Adaptor 19,05 mm (¾") Weldon (outer) - ½" x 20 UNF (outer)	47
IBK.15	Adaptor 1/2" x 20 UNF (inner) - 1/2" x 20 UNF (outer)	47
020.0116Q	Spindle ½" x 20 UNF- 19,05 mm (¾") Weldon Quick Connect	44
HCS.KIT	Annular cutter set with 19,05 mm Weldon shank (2x ø 14   2x ø 18   2x ø 22 mm, including 1x pilot pin)	36
SSPL06-14	Twist drills with 19.05 mm Weldon shank   Ø 6 - 14 mm x 30 mm	38
3311.00-14	(Increasing by 1 mm increments)	30
SPI.06-14	Twist drills with 19,05 mm Weldon shank   ø 6 - 14 mm x 55 mm	38
	(Increasing by 1 mm increments)	
TDS.200	HSS-Co (M35) Twist drill set (25 pieces, increasing by 0,5 mm increments)	40



# ECO.32-T

## MAGNETIC DRILLING MACHINE UP TO Ø 32 MM / THREADING UP TO M12





Need to drill and tap a M12 hole at a 13 meter height? Surely you could use some help. The ECO.32-T was designed to complete your tailor-made work. Improved operation and ergonomics will keep you mobile, which is perfect for construction work on site or at the workshop.





→ ←

255 mm



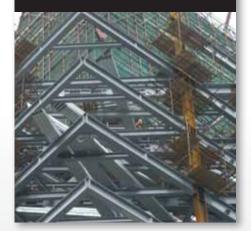
ANNULAR CUTTERS ø 12 - 32 mm TWIST DRILLS COUNTERSINKING ø 10 - 25 mm THREADING M3 - M12 LENGTH 255 mm HEIGHT STROKE 150 mm WEIGHT 12,6 kg MAGNET (L x W x H) 160 x 80 x 48 mm MAGNETIC FORCE 1500 kg MOTOR POWER 1000 W

SPEED (I) 100 - 600 min<sup>-1</sup> SPINDLE 19,05 mm (¾") Weldon AVAILABLE 110 - 120 and 220 - 240 Volt AC

1050 W

TOTAL POWER

EC0.32-T



STANDARD DELIVERY		
ORDER CODE	DESCRIPTION	PAGE
KSP.Q	Auto Coolant system (new model) with Quick Connect	44
020.0145	Coolant ring Quick Connect for KSP.Q	44
TCM.8-12	Tap holders M8 - M12	57

ADDITIONAL PRO	DUCTS AVAILABLE	
ORDER CODE	DESCRIPTION	PAGE
IBK.13	Drill chuck ø 1,5 - 13 mm, ½"x 20 UNF (inner)	46
IBK.14	Adaptor 19,05 mm (¾") Weldon (outer) - ½" x 20 UNF (outer)	47
IBK.15	Adaptor 1/2" x 20 UNF (inner) -1/2" x 20 UNF (outer)	47
020.0116Q	Spindle ½" x 20 UNF- 19,05 mm (¾") Weldon Quick Connect	44
HCS.KIT	Annular cutter set with 19,05 mm Weldon shank	36
	(2x ø 14   2x ø 18   2x ø 22 mm, including 1x pilot pin)	
SCE.25	Countersink drill ø 10 - 25 mm with 19,05 mm Weldon shank	38
SSPI.06-14	Twist drills with 19,05 mm Weldon shank I ø 6 - 14 mm x 30 mm	38
	(Increasing by 1 mm increments)	
SPI.06-14	Twist drills with 19,05 mm Weldon shank   ø 6 - 14 mm x 55 mm	38
	(Increasing by 1 mm increments)	
TDS.200	HSS-Co (M35) Twist drill set (25 pieces, increasing by 0,5 mm increments)	40
Taps	M3 - M12	



# ECO.40/2

## MAGNETIC DRILLING MACHINE UP TO Ø 40 MM





With a great touch of overcapacity, working is even more fun. The ECO.40/2 magnetic drilling machine has a 1050 W motor and can be mechanically adjusted to two rotational speeds. This makes it perfect for hard metal magnetic drilling and twist drilling.





245 mm

\_\_\_\_



## ANNULAR CUTTERS ø 12 - 40 mm TWIST DRILLS LENGTH 255 mm WIDTH 395 - 540 mm HEIGHT STROKE WEIGHT 12 kg MAGNET (L x W x H) 60 x 80 x 42 mm MAGNETIC FORCE 1500 kg MOTOR POWER 1050 W TOTAL POWER 1100 W SPEED (II) 1300 min<sup>-1</sup> SPINDLE 19,05 mm (¾") Weldon AVAILABLE 110 - 120 and 220 - 240 Volt AC EC0.40/2 PAGE 42 - 57

STANDARD DELIV	/ERY	
ORDER CODE	DESCRIPTION	PAGE
KSP.Q	Coolant system (new model) with Quick Connect	44
020.0145	Coolant ring Quick connect for KSP.Q	44

ADDITIONAL PRO	DUCTS AVAILABLE	
ORDER CODE	DESCRIPTION	PAGE
IBK.13	Drill chuck ø 1,5 - 13 mm, ½"x 20 UNF (inner)	46
IBK.14	Adaptor 19,05 mm (¾") Weldon (outer) - ½" x 20 UNF (outer)	47
IBK.15	Adaptor 1/2" x 20 UNF (inner) - 1/2" x 20 UNF (outer)	47
IBK.16	Drill chuck ø 1 – 16 mm with B16 spindle connection	46
020.0116Q	Spindle ½" x 20 UNF – 19,05 mm (¾") Weldon Quick Connect	44
HCS.KIT	Annular cutter set with 19,05 mm Weldon shank (2x ø 14   2x ø 18   2x ø 22 mm, including 1x pilot pin)	36
SSPI.06-14	Twist drills with 19,05 mm Weldon shank   ø 6 - 14 mm x 30 mm (Increasing by 1 mm increments)	38
SPI.06-14	Twist drills with 19,05 mm Weldon shank   ø 6 - 14 mm x 55 mm (Increasing by 1 mm increments)	38
TDS.200	HSS-Co (M35) Twist drill set (25 pieces, increasing by 0,5 mm increments)	40



# EC0.50

## MAGNETIC DRILLING MACHINE UP TO Ø 50 MM





If you wish to use maximum power without having to sacrifice mobility, the ECO.50 with Morse Taper 2 connection is definitely what you need. For years the ECO.50 has been the "benchmark" machine among users. At 15% extra capacity the ECO.50 outdistances competitors.





245 mr

ANNULAR CUTTERS ø 12 - 50 mm TWIST DRILLS LENGTH 245 mm WIDTH HEIGHT STROKE WEIGHT 13,5 kg

MAGNETIC FORCE 1850 kg MOTOR POWER 1250 W TOTAL POWER 1375 W SPEED (I) 380 min<sup>-1</sup>

(II) 690 min<sup>-1</sup>

170 x 85 x 48 mm

SPINDLE MC2 - 19,05 mm (¾") Weldon AVAILABLE 110 - 120 and 220 - 240 Volt AC

MAGNET (L x W x H)



STANDARD DELIV	/ERY	
ORDER CODE	DESCRIPTION	PAGE
KSP.Q	Coolant system (new model) with Quick Connect	44
IMC.20	Coolant Morse Taper 2 with 19,05 mm Weldon connection	44

ADDITIONAL PRO	DUCTS AVAILABLE	
ORDER CODE	DESCRIPTION	PAGE
IBK.16	Drill chuck ø 1,5 - 16 mm with B16 spindle connection	46
IBQ.16	Quick Connect drill chuck ø 16 mm with B18 spindle connection	46
B16-MC2	Adaptor B16 - Morse Taper 2	46
B18-MC2	Adaptor B18 - Morse Taper 2	46
MC.2	Morse Taper 2 with 19,05 mm (¾") Weldon connection	44
MCQ.20	Morse Taper 2 19,05 mm Quick Connect, suitable for Auto Coolant system KSP.Q	44
HCS.KIT	Annular cutter set with 19,05 mm Weldon shank	36
	(2x ø 14   2x ø 18   2x ø 22 mm, including 1x pilot pin)	
SSPI.06-14	Twist drills with 19,05 mm Weldon shank I ø 6 - 14 mm x 30 mm	38
	(Increasing by 1 mm increments)	
SPI.06-14	Twist drills with 19,05 mm Weldon shank I ø 6 - 14 mm x 55 mm	38
	(Increasing by 1 mm increments)	
TDS.200	HSS-Co (M35) Twist drill set (25 pieces, increasing by 0,5 mm increments)	40



# EC0.50-T

## MAGNETIC DRILLING MACHINE UP TO Ø 50 MM / THREADING MACHINE UP TO M20



The ECO.50-T magnetic drilling/threading machine is most remarkable in the Euroboor program. This versatile all-rounder is lubricated using nanotechnology. This evidently helps to extend the life of the mechanical parts.



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ANNULAR CUTTERS ø 12 - 50 mm TWIST DRILLS COUNTERSINKING TAPPING M3 - M20 LENGTH HEIGHT STROKE 170 mm WEIGHT 14 kg MAGNET (L x W x H) 170 x 85 x 48 mm MAGNETIC FORCE 1850 kg

MOTOR POWER 1250 W TOTAL POWER

SPEED (I) 100 - 280 min<sup>-1</sup> (II) 185 - 530 min<sup>-1</sup>

SPINDLE MC2 - 19,05 mm (¾") Weldon AVAILABLE 110 - 120 and 220 - 240 Volt AC

EC0.50-T



STANDARD DELIVERY		
ORDER CODE	DESCRIPTION	PAGE
KSP.Q	Coolant system (new model) with Quick Connect	44
IMC.20	Coolant Morse Taper 2 with ø 19,05 mm Weldon connection	44
TCM.10-16	Tap holders M10 - M16	57

ADDITIONAL PRODUCTS AVAILABLE		
ORDER CODE	DESCRIPTION	PAGE
IBK.16	Drill Chuck ø 1,5 - 16 mm with B16 spindle connection	46
B16-MC2	Adaptor B16 - Morse Taper 2	46
IBQ.16	Quick Connect drill chuck 16 mm with B18 spindle connection	46
B18-MC2	Adaptor B18 - Morse Taper 2	46
MC.2	Morse Taper 2 with 19,05 mm Weldon connection	44
MCQ.20	Morse Taper 2 19.05 mm Quick Connect, suitable for Coolant system KSP.Q	44
HCS.KIT	Annular cutter set with 19,05 mm Weldon shank	36
	(2x ø 14   2x ø 18   2x ø 22 mm, including 1x pilot pin)	
SCE.25	Countersink drill ø 10 - 25 mm with 19,05 mm Weldon shank	38
SCE.40	Countersink drill ø 10 - 40 mm with 19,05 mm Weldon shank	38
SSPI.06-14	Twist drills with 19,05 mm Weldon shank   ø 6 - 14 mm x 30 mm	38
	(Increasing by 1 mm increments)	
SPI.06-14	Twist drills with 19,05 mm Weldon shank   ø 6 - 14 mm x 55 mm	38
	(Increasing by 1 mm increments)	
TDS.200	HSS-Co (M35) Twist drill set (25 pieces, increasing by 0,5 mm increments)	40
Taps	Taps M3 - M20	54



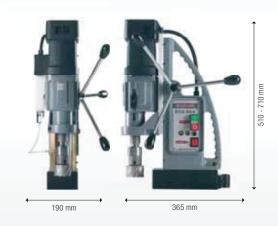
# ECO.80/4

## MAGNETIC DRILLING MACHINE UP TO Ø 80 MM





The ECO.80/4 is a solid bruiser with Morse Taper 3 connection. Thanks to the 4-speed gear box this no-nonsense magnetic drilling machine is perfect for challenging twist drilling up to Ø 31,75mm.



18



## ANNULAR CUTTERS ø 12 - 80 mm TWIST DRILLS LENGTH 365 mm WIDTH

190 mm HEIGHT STROKE

WEIGHT 28 kg

MAGNET (L x W x H)

SPEED

MAGNETIC FORCE 3000 kg MOTOR POWER 1700 W TOTAL POWER 1800 W

> (III) 415 min<sup>-1</sup> (IV) 650 min<sup>-1</sup>

230 x 100 x 64 mm

SPINDLE : MC3 - 19,05 mm (¾") Weldon AVAILABLE 110 - 120 and 220 - 240 Volt AC

EC0.80/4



STANDARD DELIVERY		
ORDER CODE	DESCRIPTION	PAGE
KSP.Q	Coolant system (new model) with Quick Connect	44
IMC.30/19-N	Coolant Morse Taper 3 with 19,05 mm Weldon connection	44

ADDITIONAL PROI	DUCTS AVAILABLE	
ORDER CODE	DESCRIPTION	PAGE
IBK.16	Drill Chuck ø 1,5 - 16 mm with B16 spindle connection	46
B16-MC3	Adaptor B16 - Morse Taper 3	46
IBQ.16	Quick Connect drill chuck 16 mm with B18 spindle connection	46
B18-MC3	Adaptor B18 - Morse Taper 3	46
MC.3	Morse Taper 3 with 19,05 mm Weldon connection	44
MCQ.30	Morse Taper 3 - 19,05 mm Quick Connect, suitable for Coolant system KSP.Q	44
MC.3/32	Morse Taper 3 - 31,75 mm Weldon for cutters ø 61 - 130 mm	44
IMC.30/32-N	Coolant Morse Taper $3$ - $31,75$ mm Weldon suitable for coolant system KSP.Q (for cutters ø $61$ – $100$ mm)	44
HCS.KIT	Annular cutter set with 19,05 mm Weldon shank (2x Ø 14   2x Ø 18   2x Ø 22 mm, including 1x pilot pin)	36
SSPI.06-14	Twist drills with 19,05 mm Weldon shank I ø 6 - 14 mm x 30 mm (Increasing by 1 mm increments)	38
SPI.06-14	Twist drills with 19,05 mm Weldon shank I ø 6 - 14 mm x 55 mm (Increasing by 1 mm increments)	38
TDS.200	HSS-Co (M35) Twist drill set (25 pieces, increasing by 0,5 mm increments)	40



# EC0.100/4

## MAGNETIC DRILLING MACHINE UP TO Ø 100 MM / THREADING M30





Our showpiece has been provided with every option you may think of: an unprecedentedly powerful motor, state-of-the-art electrically and mechanically adjustable torque and speed settings. The ECO.100/4 not only has a new 4-speed gear box, the transport case too has been improved ergonomically and is changed into a trolley.





**-**



ANNULAR CUTTERS ø 12 - 100 mm

ø 61 - 100 mm (MC3/32)

TWIST DRILLS

COUNTERSINKING

THREADING

M3 - M30

LENGTH

HEIGHT

510 - 710 mm

STROKE

260 mm

WEIGHT

28 kg

MAGNET (L x W x H) MAGNETIC FORCE

230 x 100 x 64 mm

3000 kg

MOTOR POWER

1900 W

TOTAL POWER SPEED

2050 W

(I) 42 - 110 min<sup>-1</sup>

(II) 65 - 190 min<sup>-1</sup>

(III) 140 - 400 min<sup>-1</sup>

(IV) 220 - 620 min<sup>-1</sup>

SPINDLE

MC3 - 19,05 mm (¾") Weldon

AVAILABLE

110 - 120 and 220 - 240 Volt AC

EC0.100/4



STANDARD DELIVERY		
ORDER CODE	DESCRIPTION	PAGES
KSP.Q	Coolant system (new model) with Quick Connect	44
IMC.30/19-N	Coolant Morse Taper 3 with 19,05 mm Weldon connection	44

ADDITIONAL PRO	DUCTS AVAILABLE	
ORDER CODE	DESCRIPTION	PAGES
IBK.16	Drill Chuck ø 1,5 - 16 mm with B16 spindle connection	46
B16-MC3	Adaptor B16 - Morse Taper 3	46
IBQ.16	Quick Connect drill chuck 16 mm with B18 spindle connection	46
B18-MC3	Adaptor B18 - Morse Taper 3	46
MC.3	Morse Taper 3 with 19,05 mm Weldon connection	46
MCQ.30	Morse Taper 3 Quick Connect, suitable for Coolant system KSP.Q	44
MC.3/32	Morse Taper 3 - 31,75 mm Weldon for cutters ø 61-130mm	44
IMC.30/32-N	Coolant Morse Taper 3 - 31,75 mm Weldon suitable for coolant system KSP.Q (for cutters ø 61 - 100 mm)	44
HCS.KIT	Annular cutter set with 19,05 mm Weldon shank (2x Ø 14   2x Ø 18   2x Ø 22 mm, including 1x pilot pin)	36
SSPI.06-14	Twist drills with 19,05 mm Weldon shank I ø 6 - 14 mm x 30 mm (Increasing by 1 mm increments)	38
SPI.06-14	Twist drills with 19,05 mm Weldon shank I ø 6 - 14 mm x 55 mm (Increasing by 1 mm increments)	38
TDS.200	HSS-Co (M35) Twist drill set (25 pieces, increasing by 0,5 mm increments)	40
SCE.25	Countersink drill ø 10 - 25 mm with 19,05 mm Weldon shank	38
SCE.40	Countersink drill ø 10 - 40 mm with 19,05 mm Weldon shank	38
SCE.50	Countersink drill ø 10 - 50 mm with 19,05 mm Weldon shank	38
Taps	Machine taps M3 - M30	54
GSW.512R	MT 2/3 Tapping chuck M5 -M12 reversible including rubber tap collets	56
GSW.820R	MT 3/4 Tapping chuck M8 - M20 reversible including rubber tap collets	56
GSW.830	MT 3 Tapping chuck M10 - M30	56

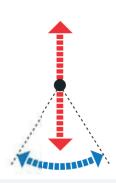


# ECO.100/4 D

## MAGNETIC DRILLING / THREADING MACHINE UP TO Ø 100 MM / M30 SWIVEL BASE







rotate 30° both ways and slide 15-20 mm forward and backwards.

Next to the unprecedentedly powerful motor, state-of-the-art electrically and mechanically adjustable torque and speed settings, the new 4-speed gear box the ECO.100/4 D has a swivel base. This means that the magnet is able to rotate 30° both ways and slide 15 - 20 mm forward and backwards.



510 - 710 mm

365 mr



ANNULAR CUTTERS ø 12 - 100 mm

ø 61 - 100 mm (MC3/32)

TWIST DRILLS

COUNTERSINKING

THREADING

M3 - M30

LENGTH

HEIGHT

510 - 710 mm

STROKE

260 mm

WEIGHT

28 kg

MAGNET (L x W x H)

230 x 100 x 64 mm

MAGNETIC FORCE

3000 kg

MOTOR POWER

900 W

TOTAL POWER SPEED

2050 W

(I) 42 - 110 min<sup>-1</sup>

(II) 65 - 190 min<sup>-1</sup>

(III) 140 - 400 min<sup>-1</sup>

(IV) 220 - 620 min<sup>-1</sup>

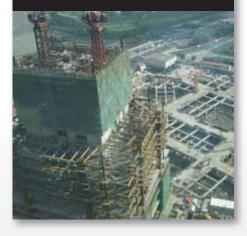
SPINDLE

MC3 - 19,05 mm (¾") Weldon

AVAILABLE

110 - 120 and 220 - 240 Volt AC

EC0.100/4 D



STANDARD DELI		
ORDER CODE	DESCRIPTION	PAGE
KSP.Q	Coolant system (new model) with Quick Connect	44
IMC.30/19-N	Coolant Morse Taper 3 with 19,05 mm Weldon connection	44
ADDITIONAL PRO	DUCTS AVAILABLE	
ORDER CODE	DESCRIPTION	PAGE
IBK.16	Drill Chuck ø 1,5 - 16 mm with B16 spindle connection	46
B16-MC3	Adaptor B16 - Morse Taper 3	46
IBQ.16	Quick Connect drill chuck 16 mm with B18 spindle connection	46
B18-MC3	Adaptor B18 - Morse Taper 3	46
MC.3	Morse Taper 3 with 19,05 mm Weldon connection	46
MCQ.30	Morse Taper 3 - 19,05 mm Quick Connect, suitable for Coolant system KSP.Q	44
MC.3/32	Morse Taper 3 - 31,75 mm Weldon for cutters ø 61-130mm	44
IMC.30/32-N	Coolant Morse Taper 3 - 31,75 mm Weldon suitable for coolant system KSP.Q (for cutters ø 61 - 100 mm)	
HCS.KIT	Annular cutter set with 19,05 mm Weldon shank (2x Ø 14   2x Ø 18   2x Ø 22 mm, including 1x pilot pin)	36
SSPI.06-14	Twist drills with 19,05 mm Weldon shank I ø 6 - 14 mm x 30 mm (Increasing by 1 mm increments)	38
SPI.06-14	Twist drills with 19,05 mm Weldon shank I ø 6 - 14 mm x 55 mm (Increasing by 1 mm increments)	38
TDS.200	HSS-Co (M35) Twist drill set (25 pieces, increasing by 0,5 mm increments)	40
SCE.25	Countersink drill ø 10 - 25 mm with 19,05 mm Weldon shank	38
SCE.40	Countersink drill ø 10 - 40 mm with 19,05 mm Weldon shank	38
SCE.50	Countersink drill ø 10 - 50 mm with 19,05 mm Weldon shank	38
Taps	Machine taps M3 - M30	54
GSW.512R	MT 2/3 Tapping chuck M5 -M12 reversible including rubber tap collets	56
GSW.820R	MT 3/4 Tapping chuck M8 - M20 reversible including rubber tap collets	56
GSW.830	MT 3 Tapping chuck M10 - M30	56



# AIR.52/3

## PNEUMATIC DRILLING MACHINE UP TO Ø 52 MM





The Air.52/3 is meant for metal working in hazardous areas such as the offshore and petrochemical industry, oil and gas extraction industry, power stations and the ship building and marine industry.





ANNULAR CUTTERS ø 12 - 52 mm LENGTH WIDTH 250 mm STROKE 120 mm WEIGHT 13 kg

MAGNET (L X W) MAGNETIC FORCE 1000 kg

SPEED 400 min-1 SPINDLE Weldon 19,05 mm

AIR CONSUMPTION 0,9 m3/min MIN.WORK. PRESSURE 6,3 bar (90 PSI)

STANDARD DELIVERY		
ORDER CODE	DESCRIPTION	PAGE
A52.0001	Safety guard	

ADDITIONAL PRODUCTS AVAILABLE		
ORDER CODE	DESCRIPTION	PAGE
HCS.KIT	Annular cutter set with 19,05 mm Weldon shank	36
	(2x ø 14   2x ø 18   2x ø 22 mm, including 1x pilot pin)	





- Dual air-powered motor system
- Automatic cooling system
- SAFE permanent magnet system
- Spark-free therefore explosion-proof
- Anti-static construction
- Weighs only 13 kg
- Safety interlock
- Reduced noise







## **Annular Cutters**

HSS, HSS-Cobalt and TCT

Quality and safety have been the top priority at Euroboor for years. This is particularly the case when it comes to the production of Annular Cutters. Using superior-quality raw material, Euroboor Annular Cutters are manufactured of certified HSS steel. The production process is handled by high-tech CNC machines.

Control checks are conducted at the end of every production stage. The end product finally reaches the end control stage where standards are higher, as quality is only approved when it is consistent.

HSS steel does not become an Annular Cutter easily, especially not an Euroboor Annular Cutter. There is a whole world of difference. To obtain the maximum advantage from your magnetic drilling machine, you will naturally use Euroboor Annular Cutters. They offer the quickest drilling time, combined with a very long lifespan.

### **Range of Annular Cutters**

At Euroboor you may choose from the largest selection of Annular Cutters, in both size and material as well as in metric and imperial sizes. For you may choose from HSS, HSS Cobalt alloy, and recently, Tungsten Carbide Tipped Annular Cutters with a 19.05 mm Weldon shank.

In this section of the Euroboor catalog 2012 you will find more information about Euroboor Annular Cutters.

#### Features:

- Perfect stable start
- Conical surface inside
- Precise centre pilot fitting
- Ground clamp surface
- Faster, because every tooth cuts
- More accurate
- Greater drill depth
- Stronger, therefore less fragile
- Guaranteed slug ejection

HSS ANNULAR CUTTERS - DEPTH OF CUT 30 MM

Ø MM

41

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ORDER CODE

HCS.410

HCS.420

HCS.430

HCS.440

HCS.450

HCS.460

HCS.470

HCS.480

HCS.490

HCS.500

HCS.510

HCS.520

HCS.530

HCS.540

HCS.550

HCS.560

HCS.570

HCS.580

HCS.590

HCS.600

## EUROBOOR HSS ANNULAR CUTTERS WITH 19,05 MM WELDON SHANK - DOC 30 MM

0 MM         ORDER CODE           12         HCS.120           13         HCS.130           14         HCS.150           16         HCS.150           16         HCS.160           17         HCS.170           18         HCS.180           19         HCS.200           21         HCS.220           23         HCS.220           23         HCS.230           24         HCS.240           25         HCS.250           26         HCS.260           27         HCS.270           28         HCS.280           29         HCS.290           30         HCS.300           31         HCS.310           32         HCS.320           33         HCS.330           34         HCS.340           35         HCS.350           36         HCS.360           37         HCS.370           38         HCS.380           39         HCS.390	WITH 1	19,05 MM WELDON S
13         HCS.130           14         HCS.140           15         HCS.150           16         HCS.160           17         HCS.170           18         HCS.180           19         HCS.190           20         HCS.200           21         HCS.210           22         HCS.220           23         HCS.230           24         HCS.240           25         HCS.250           26         HCS.260           27         HCS.270           28         HCS.280           29         HCS.300           31         HCS.330           34         HCS.330           34         HCS.340           35         HCS.350           36         HCS.360           37         HCS.370           38         HCS.380	Ø MM	ORDER CODE
14         HCS.140           15         HCS.150           16         HCS.160           17         HCS.170           18         HCS.180           19         HCS.190           20         HCS.200           21         HCS.220           23         HCS.230           24         HCS.240           25         HCS.250           26         HCS.260           27         HCS.270           28         HCS.280           29         HCS.290           30         HCS.300           31         HCS.310           32         HCS.330           34         HCS.340           35         HCS.350           36         HCS.360           37         HCS.370           38         HCS.380	12	HCS.120
15 HCS.150 16 HCS.160 17 HCS.170 18 HCS.180 19 HCS.190 20 HCS.200 21 HCS.210 22 HCS.220 23 HCS.230 24 HCS.250 26 HCS.250 27 HCS.270 28 HCS.280 29 HCS.280 30 HCS.300 31 HCS.310 32 HCS.320 33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	13	HCS.130
16         HCS.160           17         HCS.170           18         HCS.190           20         HCS.200           21         HCS.210           22         HCS.220           23         HCS.230           24         HCS.240           25         HCS.250           26         HCS.260           27         HCS.270           28         HCS.280           29         HCS.290           30         HCS.300           31         HCS.310           32         HCS.320           33         HCS.330           34         HCS.340           35         HCS.350           36         HCS.360           37         HCS.370           38         HCS.380	14	HCS.140
17 HCS.170 18 HCS.180 19 HCS.190 20 HCS.200 21 HCS.210 22 HCS.220 23 HCS.230 24 HCS.250 26 HCS.250 27 HCS.270 28 HCS.280 29 HCS.290 30 HCS.300 31 HCS.310 32 HCS.320 33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	15	HCS.150
18         HCS.180           19         HCS.190           20         HCS.200           21         HCS.210           22         HCS.220           23         HCS.230           24         HCS.240           25         HCS.250           26         HCS.260           27         HCS.270           28         HCS.280           29         HCS.300           31         HCS.310           32         HCS.320           33         HCS.330           34         HCS.340           35         HCS.350           36         HCS.360           37         HCS.370           38         HCS.380	16	HCS.160
19 HCS.190 20 HCS.200 21 HCS.210 22 HCS.220 23 HCS.230 24 HCS.240 25 HCS.250 26 HCS.260 27 HCS.270 28 HCS.280 29 HCS.290 30 HCS.300 31 HCS.310 32 HCS.320 33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	17	HCS.170
20 HCS.200 21 HCS.210 22 HCS.220 23 HCS.230 24 HCS.250 26 HCS.250 27 HCS.270 28 HCS.280 29 HCS.290 30 HCS.300 31 HCS.310 32 HCS.320 33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	18	HCS.180
21 HCS.210 22 HCS.220 23 HCS.230 24 HCS.240 25 HCS.250 26 HCS.260 27 HCS.270 28 HCS.280 29 HCS.290 30 HCS.300 31 HCS.310 32 HCS.320 33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	19	HCS.190
22 HCS.220 23 HCS.230 24 HCS.240 25 HCS.250 26 HCS.260 27 HCS.270 28 HCS.280 29 HCS.290 30 HCS.300 31 HCS.310 32 HCS.320 33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	20	HCS.200
23 HCS.230 24 HCS.240 25 HCS.250 26 HCS.260 27 HCS.270 28 HCS.280 29 HCS.290 30 HCS.300 31 HCS.310 32 HCS.320 33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	21	HCS.210
24 HCS.240 25 HCS.250 26 HCS.260 27 HCS.270 28 HCS.280 29 HCS.290 30 HCS.300 31 HCS.310 32 HCS.320 33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	22	HCS.220
25 HCS.250 26 HCS.260 27 HCS.270 28 HCS.280 29 HCS.290 30 HCS.300 31 HCS.310 32 HCS.320 33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	23	HCS.230
26 HCS.260 27 HCS.270 28 HCS.280 29 HCS.290 30 HCS.300 31 HCS.310 32 HCS.320 33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	24	HCS.240
27 HCS.270 28 HCS.280 29 HCS.290 30 HCS.300 31 HCS.310 32 HCS.320 33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	25	HCS.250
28 HCS.280 29 HCS.290 30 HCS.300 31 HCS.310 32 HCS.320 33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	26	HCS.260
29 HCS.290 30 HCS.300 31 HCS.310 32 HCS.320 33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	27	HCS.270
30 HCS.300 31 HCS.310 32 HCS.320 33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	28	HCS.280
31 HCS.310 32 HCS.320 33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	29	HCS.290
32 HCS.320 33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	30	HCS.300
33 HCS.330 34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	31	HCS.310
34 HCS.340 35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	32	HCS.320
35 HCS.350 36 HCS.360 37 HCS.370 38 HCS.380	33	HCS.330
36 HCS.360 37 HCS.370 38 HCS.380	34	HCS.340
37 HCS.370 38 HCS.380	35	HCS.350
38 HCS.380	36	HCS.360
	37	HCS.370
39 HCS.390	38	HCS.380
	39	HCS.390
40 HCS.400	40	HCS.400

## EUROBOOR HSS ANNULAR CUTTERS WITH 31,75 MM WELDON SHANK - DOC 30 MM

Ø MM

90

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92

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ORDER CODE

HCS.900

HCS.910

HCS.920

HCS.930

HCS.940

HCS.950

HCS.960

HCS.970

HCS.980

HCS.990

HCS.1000

WITH:	31,75 MM WELDON
Ø мм	ORDER CODE
61	HCS.610
62	HCS.620
63	HCS.630
64	HCS.640
65	HCS.650
66	HCS.660
67	HCS.670
68	HCS.680
69	HCS.690
70	HCS.700
71	HCS.710
72	HCS.720
73	HCS.730
74	HCS.740
75	HCS.750
76	HCS.760
77	HCS.770
78	HCS.780
79	HCS.790
80	HCS.800
81	HCS.810
82	HCS.820
83	HCS.830
84	HCS.840
85	HCS.850
86	HCS.860
87	HCS.870
88	HCS.880
89	HCS.890

#### HSS ANNULAR CUTTERS

Euroboor Annular Cutters are manufactured using superior-quality raw material. The cutters are appreciated worldwide for their optimum performance, durability and longer functional life. Being corrosion resistant, durable and non-abrasive, Euroboor Annular Cutters are widely used in the construction, oil and shipping industry as well as in different other industries.

#### Annular cutting

Cutting metal with Euroboor Annular Cutters is an efficient way to create holes of 12 mm (7/16") up to 130 mm (5") diameter. They come in cutting depths (DoC) 30 (1"), 55 (2"), 75 (3") and 110 (4") mm.







HSS ANNULAR CUTTERS - DEPTH OF CUT 55 MM

## HSS ANNULAR CUTTERS

Multiple cutting teeth cut only the material around the periphery of the hole, leaving a solid metal slug. In fact, the wall thickness of the cutter is approximately 1/4", meaning that no matter what size hole you are cutting, you are only removing a minimum amount of material around the edge of the hole.

Because the cutting surface of annular cutters is spread out over multiple cutting teeth, they remain sharper for a longer period of time and can create 5 to 10 times more holes than traditional twist drills. Hole cutting with Annular Cutters requires no pre-drilling or step drilling. Holes are smooth and burr-free. No reaming is required.



## WITH 19,05 MM WELDON SHANK - DOC 55 MM

Ø MM	ORDER CODE
12	HCL.120
13	HCL.130
14	HCL.140
15	HCL.150
16	HCL.160
17	HCL.170
18	HCL.180
19	HCL.190
20	HCL.200
21	HCL.210
22	HCL.220
23	HCL.230
24	HCL.240
25	HCL.250
26	HCL.260
27	HCL.270
28	HCL.280
29	HCL.290
30	HCL.300
31	HCL.310
32	HCL.320
33	HCL.330
34	HCL.340
35	HCL.350
36	HCL.360
37	HCL.370
38	HCL.380
39	HCL.390
40	HCL.400

	l e
Ø MM	ORDER CODE
41	HCL.410
42	HCL.420
43	HCL.430
44	HCL.440
45	HCL.450
46	HCL.460
47	HCL.470
48	HCL.480
49	HCL.490
50	HCL.500
51	HCL.510
52	HCL.520
53	HCL.530
54	HCL.540
55	HCL.550
56	HCL.560
57	HCL.570
58	HCL.580
59	HCL.590
60	HCL.600

## WITH 31,75 MM WELDON SHANK - DOC 55 MM

	JI, I J IVIIVI VVLLDON
0 мм	ORDER CODE
61	HCL.610
62	HCL.620
63	HCL.630
64	HCL.640
65	HCL.650
66	HCL.660
67	HCL.670
68	HCL.680
69	HCL.690
70	HCL.700
71	HCL.710
72	HCL.720
73	HCL.730
74	HCL.740
75	HCL.750
76	HCL.760
77	HCL.770
78	HCL.780
79	HCL.790
80	HCL.800
81	HCL.810
82	HCL.820
83	HCL.830
84	HCL.840
85	HCL.850
86	HCL.860
87	HCL.870
88	HCL.880
89	HCL.890

HANK - D	OO OO IVIIVI
Øмм	ORDER CODE
90	HCL.900
91	HCL.910
92	HCL.920
93	HCL.930
94	HCL.940
95	HCL.950
96	HCL.960
97	HCL.970
98	HCL.980
99	HCL.990
100	HCL.1000
105	HCL.1050
110	HCL.1100
115	HCL.1150
120	HCL.1200
125	HCL.1250
130	HCL.1300

ACCESSORIES – PILOT PINS		
LENGTH	DIAMETER	ANNULAR CUTTERS
102 mm	6,35 mm	HCL ø 12 up to 60 mm
115 mm	8 mm	HCL ø 61 up to 130 mm
	LENGTH 102 mm	LENGTH DIAMETER 102 mm 6,35 mm

HSS ANNULAR CUTTERS - DEPTH OF CUT 75 MM

## EUROBOOR HSS ANNULAR CUTTERS WITH 19 05 MM WEI DON SHANK - DOC 75 MM

WITH 1	19,05 MM WELDON
Ø MM	ORDER CODE
14	HCY.140
15	HCY.150
16	HCY.160
17	HCY.170
18	HCY.180
19	HCY.190
20	HCY.200
21	HCY.210
22	HCY.220
23	HCY.230
24	HCY.240
25	HCY.250
26	HCY.260
27	HCY.270
28	HCY.280
29	HCY.290
30	HCY.300
31	HCY.310
32	HCY.320
33	HCY.330
34	HCY.340
35	HCY.350
36	HCY.360
37	HCY.370
38	HCY.380
39	HCY.390
40	HCY.400

71111 2007011111			
Øмм	ORDER CODE		
41	HCY.410		
42	HCY.420		
43	HCY.430		
44	HCY.440		
45	HCY.450		
46	HCY.460		
47	HCY.470		
48	HCY.480		
49	HCY.490		
50	HCY.500		

# ACCESSORIES – PILOT PINS ORDER CODE LENGTH DIAMETER ANNULAR CUTTERS IBC.K25 125 mm 6,35 mm HCY Ø 14 up to 50 mm

#### HSS ANNULAR CUTTERS

HSS Annular Cutters, with unique geometry type and random-space tips, provide clearly cutting, fast feed rate, less vibration, smooth hole surface and long tool life, highly effective for drilling. They are better and quicker than twist drills.

HSS Annular Cutters can be used on all kinds of magnetic drilling machines. They can be widely used in drilling steel, copper, aluminum, stainless steel and plastic, in either plate or pipe form.

The HSS Annular Cutters have gained huge popularity in the market. The entire range is available in various specifications that can be customized as per clients' requirements.





HSS ANNULAR CUTTERS- DEPTH OF CUT 100 MM

The Annular Cutter drills the hole in 3 steps:

- 1. The pilot pin accurately centers the cutter over the area to be drilled.
- 2. When drilling, the pilot pin retracts and allows the internal lubrication to reach the cutting teeth.
- 3. When the hole is complete, the slug is automatically ejected from the cutter, leaving an accurate, finished hole.



Øмм	ORDER CODE	(
18	HCX.180	
19	HCX.190	
20	HCX.200	
21	HCX.210	
22	HCX.220	
23	HCX.230	
24	HCX.240	
25	HCX.250	
26	HCX.260	
27	HCX.270	
28	HCX.280	
29	HCX.290	
30	HCX.300	
31	HCX.310	
32	HCX.320	
33	HCX.330	
34	HCX.340	
35	HCX.350	
36	HCX.360	
37	HCX.370	
38	HCX.380	
39	HCX.390	
40	HCX.400	

Øмм	ORDER CODE
41	HCX.410
42	HCX.420
43	HCX.430
44	HCX.440
45	HCX.450
46	HCX.460
47	HCX.470
48	HCX.480
49	HCX.490
50	HCX.500
51	HCX.510
52	HCX.520
53	HCX.530
54	HCX.540
55	HCX.550
56	HCX.560
57	HCX.570
58	HCX.580
59	HCX.590
60	HCX.600

## WITH 31,75 MM WELDON SHANK

WIIH	31,75 MIM WELDUN
Øмм	ORDER CODE
61	HCX.610
62	HCX.620
63	HCX.630
64	HCX.640
65	HCX.650
66	HCX.660
67	HCX.670
68	HCX.680
69	HCX.690
70	HCX.700
71	HCX.710
72	HCX.720
73	HCX.730
74	HCX.740
75	HCX.750
76	HCX.760
77	HCX.770
78	HCX.780
79	HCX.790
80	HCX.800
81	HCX.810
82	HCX.820
83	HCX.830
84	HCX.840
85	HCX.850
86	HCX.860
87	HCX.870
88	HCX.880
89	HCX.890

٥	SHANK - DUC TUU MIM				
	Øмм	ORDER CODE			
	90	HCX.900			
	91	HCX.910			
	92	HCX.920			
	93	HCX.930			
	94	HCX.940			
	95	HCX.950			
	96	HCX.960			
	97	HCX.970			
	98	HCX.980			
	99	HCX.990			
	100	HCX.1000			

ACCESSORI	ES – PILOT PINS		
ORDER CODE	LENGTH	DIAMETER	ANNULAR CUTTERS
IBC.K50	155 mm	6,35 mm	HCX ø 18 up to 60 mm
IBC.130	162 mm	8 mm	HCX ø 61 up to 100 mm

HSS-CO ANNULAR CUTTERS - DEPTH OF CUT 30 MM

Ø MM

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ORDER CODE

IBS.410

IBS.420

IBS.430

IBS.440

IBS.450

IBS.460

IBS.470

IBS.480

IBS.490

IBS.500

IBS.510

IBS.520

IBS.530

IBS.540

IBS.550

IBS.560

IBS.570

IBS.580

IBS.590

IBS.600

## EUROBOOR HSS-CO ANNULAR CUTTERS WITH 19 05 MM WEI DON SHANK - DOC 30 MM

0 MM 12 13 14 15 16 17 18 19 20 21	IBS.120 IBS.130 IBS.140 IBS.150 IBS.160 IBS.170 IBS.180 IBS.190 IBS.200 IBS.210
13 14 15 16 17 18 19 20	IBS.130 IBS.140 IBS.150 IBS.160 IBS.170 IBS.180 IBS.190 IBS.210
14 15 16 17 18 19 20	IBS.140 IBS.150 IBS.160 IBS.170 IBS.180 IBS.190 IBS.200 IBS.210
15 16 17 18 19 20	IBS.150 IBS.160 IBS.170 IBS.180 IBS.190 IBS.200 IBS.210
16 17 18 19 20	IBS.160 IBS.170 IBS.180 IBS.190 IBS.210
17 18 19 20	IBS.170 IBS.180 IBS.190 IBS.200 IBS.210
18 19 20	IBS.180 IBS.190 IBS.200 IBS.210
19 20	IBS.190 IBS.200 IBS.210
20	IBS.200 IBS.210
-	IBS.210
21	
22	IBS.220
23	IBS.230
24	IBS.240
25	IBS.250
26	IBS.260
27	IBS.270
28	IBS.280
29	IBS.290
30	IBS.300
31	IBS.310
32	IBS.320
33	IBS.330
34	IBS.340
35	IBS.350
36	IBS.360
37	IBS.370
38	IBS.380
39	IBS.390
40	IBS.400

## EUROBOOR HSS-CO ANNULAR CUTTERS WITH 31,75 MM WELDON SHANK - DOC 30 MM

WITH	31,75 MM WELDON
Ø мм	ORDER CODE
61	IBS.610
62	IBS.620
63	IBS.630
64	IBS.640
65	IBS.650
66	IBS.660
67	IBS.670
68	IBS.680
69	IBS.690
70	IBS.700
71	IBS.710
72	IBS.720
73	IBS.730
74	IBS.740
75	IBS.750
76	IBS.760
77	IBS.770
78	IBS.780
79	IBS.790
80	IBS.800
81	IBS.810
82	IBS.820
83	IBS.830
84	IBS.840
85	IBS.850
86	IBS.860
87	IBS.870
88	IBS.880
89	IBS.890

#### Ø MM ORDER CODE 90 IBS.900 91 IBS.910 92 IBS.920 93 IBS.930 94 IBS.940 95 IBS.950 96 IBS.960 97 IBS.970 98 IBS.980 99 IBS.990

IBS.1000

100

## HIGH SPEED STEEL COBALT ANNULAR CUTTERS

Euroboor HSS-Co Annular Cutters are made of Molybdenum-Chromium-Vanadium-Tungsten alloy High Speed Steel with an additional 8% Cobalt (M42).

The HSS-Co Annular Cutter is specifically designed to remain cool when cutting a hole. All flutes are fully ground, resulting in super-fast feed rates and smooth holes in hard materials, providing better chip clearance and higher cutting performances.







HSS-CO ANNULAR CUTTERS - DEPTH OF CUT 55 MM

## HIGH SPEED STEEL COBALT ANNULAR CUTTERS

M42 is a Molybdenum-Chromium-Vanadium-Tungsten High Speed Steel alloy with an additional 8% Cobalt.

The M42 HSS-Co Annular Cutter is widely used in the metalworking industry for its superior red hardness compared to more conventional high speed steels. This will lead to shorter cycle times in production environments due to higher cutting



## EUROBOOR HSS-CO ANNULAR CUTTERS

Øмм	ORDER CODE
12	IBL.120
13	IBL.130
14	IBL.140
15	IBL.150
16	IBL.160
17	IBL.170
18	IBL.180
19	IBL.190
20	IBL.200
21	IBL.210
22	IBL.220
23	IBL.230
24	IBL.240
25	IBL.250
26	IBL.260
27	IBL.270
28	IBL.280
29	IBL.290
30	IBL.300
31	IBL.310
32	IBL.320
33	IBL.330
34	IBL.340
35	IBL.350
36	IBL.360
37	IBL.370
38	IBL.380
39	IBL.390
40	IBL.400

# Ø MM ORDER CODE

Ø MM	ORDER CODE
41	IBL.410
42	IBL.420
43	IBL.430
44	IBL.440
45	IBL.450
46	IBL.460
47	IBL.470
48	IBL.480
49	IBL.490
50	IBL.500
51	IBL.510
52	IBL.520
53	IBL.530
54	IBL.540
55	IBL.550
56	IBL.560
57	IBL.570
58	IBL.580
59	IBL.590
60	IBL.600

## EUROBOOR HSS-CO ANNULAR CUTTERS

0 мм	ORDER CODE
61	IBL.610
62	IBL.620
63	IBL.630
64	IBL.640
65	IBL.650
66	IBL.660
67	IBL.670
68	IBL.680
69	IBL.690
70	IBL.700
71	IBL.710
72	IBL.720
73	IBL.730
74	IBL.740
75	IBL.750
76	IBL.760
77	IBL.770
78	IBL.780
79	IBL.790
80	IBL.800
81	IBL.810
82	IBL.820
83	IBL.830
84	IBL.840
85	IBL.850
86	IBL.860
87	IBL.870
88	IBL.880
89	IBL.890

SHANK - DUG 55 MIM			
	Øмм	ORDER CODE	
	90	IBL.900	
	91	IBL.910	
	92	IBL.920	
	93	IBL.930	
	94	IBL.940	
	95	IBL.950	
	96	IBL.960	
	97	IBL.970	
	98	IBL.980	
	99	IBL.990	
	100	IBL.1000	

ACCESSORIES -	ACCESSORIES – PILOT PINS			
ORDER CODE	LENGTH	DIAMETER	ANNULAR CUTTERS	
IBC.90	102 mm	6,35 mm	IBL ø 12 up to 60 mm	
IBC.100	115 mm	8 mm	IBL ø 61 up to 100 mm	

# TCT ANNULAR CUTTERS

TCT ANNULAR CUTTERS - DEPTH OF CUT 30 MM

## EUROBOOR TCT ANNULAR CUTTERS WITH 19.05MM WFI DON SHANK - DOC 35 MM

WIIH	19,05MM WELDON
Ø мм	BESTELCODE
12	HMS.120
13	HMS.130
14	HMS.140
15	HMS.150
16	HMS.160
17	HMS.170
18	HMS.180
19	HMS.190
20	HMS.200
21	HMS.210
22	HMS.220
23	HMS.230
24	HMS.240
25	HMS.250
26	HMS.260
27	HMS.270
28	HMS.280
29	HMS.290
30	HMS.300
31	HMS.310

1/	ANK - DC	IC 35 MM
	Ø MM	BESTELCODE
	32	HMS.320
	33	HMS.330
	34	HMS.340
	35	HMS.350
	36	HMS.360
	37	HMS.370
	38	HMS.380
	39	HMS.390
	40	HMS.400
	41	HMS.410
	42	HMS.420
	43	HMS.430
	44	HMS.440
	45	HMS.450
	46	HMS.460
	47	HMS.470
	48	HMS.480
	49	HMS.490
	50	HMS.500

# ACCESSORIES – PILOT PINS ORDER CODE LENGTH DIAMETER ANNULAR CUTTERS HMS IBC.75 87 mm 6,35 mm HMS ø 12 up to 17 mm IBC.85 90 mm 8 mm HMS ø 18 up to 50 mm

#### TUNGSTEN CARBIDE TIPPED ANNULAR CUTTERS

Euroboor Tungsten Carbide Tipped Annular
Cutters are suitable for drilling difficult materials
such as stainless steel, copper and aluminum.
The Tungsten Carbide Tipped Cutters consist of
an alloy metal body and tungsten carbide cutting
teeth. The latter can be sharpened or replaced.

Euroboor Tungsten Carbide Tipped Annular Cutters are among the very best cutters. These top-quality Annular Cutters are available with cutting depths up to 55 mm and diameters up to  $\emptyset$  130 mm.





## TCT ANNULAR CUTTERS

TCT ANNULAR CUTTERS - DEPTH OF CUT 55 MM

#### TUNGSTEN CARBIDE TIPPED ANNULAR CUTTERS

Euroboor Tungsten Carbide Tipped Annular Cutters are equipped with a spiral flute which creates optimum chip removal and seizure is virtually impossible.

These annular cutters are used e.g. in hardened materials such as HARDOX steel, stainless steels and high tensile strength such as railway tracks. For the latter the Rail drilling machine has been developed especially for this purpose.

The Tungsten Carbide Tipped teeth of the cutter can be sharpened or replaced. Because of the above composition, and when used in a proper way, these cutters are less susceptible to breakage than standard High Speed Steel Cutters, especially in larger diameters and lengths.



## EUROBOOR TCT ANNULAR CUTTERS

VVIII	19,00 MINI WELDON	эпам
Øмм	ORDER CODE	Ø
12	-	۷
13	-	
14	HML.140	4
15	HML.150	
16	HML.160	
17	HML.170	2
18	HML.180	
19	HML.190	2
20	HML.200	2
21	HML.210	5
22	HML.220	Ę
23	HML.230	5
24	HML.240	5
25	HML.250	5
26	HML.260	5
27	HML.270	5
28	HML.280	5
29	HML.290	5
30	HML.300	5
31	HML.310	6
32	HML.320	
33	HML.330	
34	HML.340	
35	HML.350	
36	HML.360	
37	HML.370	
38	HML.380	

39

40

HML.390

HML.400

0 MM         ORDER CODE           41         HML.410           42         HML.420           43         HML.430           44         HML.440           45         HML.450           46         HML.460           47         HML.470           48         HML.490           50         HML.500           51         HML.510           52         HML.520           53         HML.530           54         HML.540           55         HML.550           56         HML.560           57         HML.570           58         HML.580		
42 HML.420 43 HML.430 44 HML.440 45 HML.450 46 HML.460 47 HML.470 48 HML.490 50 HML.500 51 HML.510 52 HML.520 53 HML.520 54 HML.540 55 HML.550 56 HML.550 57 HML.570	Ø MM	ORDER CODE
43 HML.430 44 HML.440 45 HML.450 46 HML.460 47 HML.470 48 HML.480 49 HML.500 51 HML.510 52 HML.520 53 HML.530 54 HML.540 55 HML.550 56 HML.550 57 HML.570	41	HML.410
44 HML.440 45 HML.450 46 HML.460 47 HML.470 48 HML.480 49 HML.500 51 HML.510 52 HML.520 53 HML.520 54 HML.540 55 HML.550 56 HML.560 57 HML.570	42	HML.420
45 HML.450 46 HML.460 47 HML.470 48 HML.480 49 HML.500 51 HML.510 52 HML.520 53 HML.530 54 HML.540 55 HML.550 56 HML.550 57 HML.570	43	HML.430
46 HML.460 47 HML.470 48 HML.480 49 HML.500 50 HML.500 51 HML.510 52 HML.520 53 HML.530 54 HML.540 55 HML.550 56 HML.560 57 HML.570	44	HML.440
47 HML.470 48 HML.480 49 HML.490 50 HML.500 51 HML.510 52 HML.520 53 HML.530 54 HML.540 55 HML.550 56 HML.560 57 HML.570	45	HML.450
48 HML.480 49 HML.490 50 HML.500 51 HML.510 52 HML.520 53 HML.530 54 HML.540 55 HML.550 56 HML.560 57 HML.570	46	HML.460
49 HML.490 50 HML.500 51 HML.510 52 HML.520 53 HML.530 54 HML.540 55 HML.550 56 HML.560 57 HML.570	47	HML.470
50 HML.500 51 HML.510 52 HML.520 53 HML.530 54 HML.540 55 HML.550 56 HML.560 57 HML.570	48	HML.480
51 HML.510 52 HML.520 53 HML.530 54 HML.540 55 HML.550 56 HML.560 57 HML.570	49	HML.490
52 HML.520 53 HML.530 54 HML.540 55 HML.550 56 HML.560 57 HML.570	50	HML.500
53 HML.530 54 HML.540 55 HML.550 56 HML.560 57 HML.570	51	HML.510
54 HML.540 55 HML.550 56 HML.560 57 HML.570	52	HML.520
55 HML.550 56 HML.560 57 HML.570	53	HML.530
56 HML.560 57 HML.570	54	HML.540
57 HML.570	55	HML.550
	56	HML.560
58 HML.580	57	HML.570
	58	HML.580
59 HML.590	59	HML.590
60 HML.600	60	HML.600

#### EUROBOOR TCT ANNULAR CUTTERS WITH 31,75 MM WELDON

Øмм	ORDER CODE
61	HML.610
62	HML.620
63	HML.630
64	HML.640
65	HML.650
66	HML.660
67	HML.670
68	HML.680
69	HML.690
70	HML.700
71	HML.710
72	HML.720
73	HML.730
74	HML.740
75	HML.750
76	HML.760
77	HML.770
78	HML.780
79	HML.790
80	HML.800
81	HML.810
82	HML.820
83	HML.830
84	HML.840
85	HML.850
86	HML.860
87	HML.870
88	HML.880
89	HML.890

SHANK - D	OC 50 MM
Øмм	ORDER CODE
90	HML.900
91	HML.910
92	HML.920
93	HML.930
94	HML.940
95	HML.950
96	HML.960
97	HML.970
98	HML.980
99	HML.990
100	HML.1000
105	HML.1050
110	HML.1100
115	HML.1150
120	HML.1200
125	HML.1250
130	HML.1300

ACCESSORIES - F	PILOT PINS		
ORDER CODE	LENGTH	DIAMETER	ANNULAR CUTTERS
IBC.90	102 mm	6,35 mm	HML ø 14 up to 17 mm
IBC.80	103 mm	8 mm	HML ø 18 up to 25 mm
IBC.100	115 mm	8 mm	HML ø 26 up to 130 mm

# HSS Annular Cutter & Twist Drill Sets

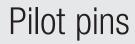
DEPTH OF CUT 30 AND 55 MM

HCS.KIT		
A A A A A	ORDER CODE HCS.Kit	Annular Cutter set with 19,05 mm Weldon shank HSS quality / depth of cut 30 mm 6 pieces in sizes: 2x ø 14   2x ø 18   2x ø 22 mm, including 1 pilot pin

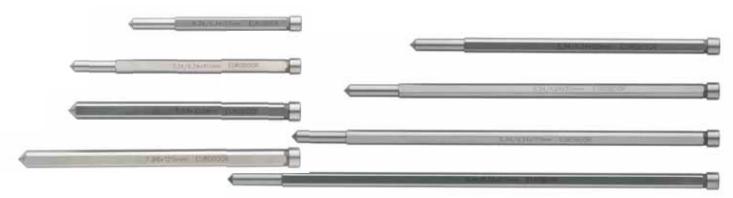
ORDER CODE DESCRIPTION HCS.KIT/8	DESCRIPTION HCS.KIT/9
HCS.Kit/8  Annular Cutter set with 19 HSS quality / depth of cut 2x ø 9/16" x 30 mm 2x ø 11/16" x 30 mm 2x ø 13/16" x 30 mm 1x pilot pin	0,05 mm Weldon shank - Inch - 8 or 9 pieces 30 or 55 mm  1x ø 9/16" x 30 mm  1x ø 9/16" x 55 mm  1x ø 11/16" x 30 mm  1x ø 11/16" x 30 mm  1x ø 13/16" x 55 mm  2x pilot pins

HCS.KIT/10		
A TO SEAL AND	ORDER CODE HCS.KIT/10	HCS Annular Cutter set with 19,05 mm Weldon shank Set of 10 cutters and 1 pilot pin, sizes:  Ø 12   Ø 14   Ø 16   Ø 18   Ø 20   Ø 22   Ø 24   Ø 26   Ø 28   Ø 30 mm

TCT.KIT		
	ORDER CODE	DESCRIPTION
	TCT.KIT	TCT Annular Cutter set with 19,05 mm Weldon shank Set of 6 cutters and 2 pilot pins, sizes:
KINNINA .		ø 14   ø 16   ø 18   ø 20   ø 21   ø 22 mm
T. D. T.		







PILOT PINS			
ORDER CODE	LENGTH	DIAMETER	TO BE USED TOGETHER WITH ANNULAR CUTTERS
IBC.70	77 mm	6,35 mm	HCS and IBS ø 12 up to 60 mm
IBC.75	87 mm	6,35 mm	HMS cutters ø 12 up to 17 mm and all sizes TRCS drills
IBC.80	103 mm	8 mm	HCS and IBS cutters ø 61 up to 130 mm HML cutters ø 18 up to 25 mm
IBC.85	90 mm	8 mm	HMS cutters ø 18 up to 50 mm
IBC.90	102 mm	6,35 mm	HCL and IBL cutters ø 12 up to 60 mm HML cutters ø 14 up to 17 mm
IBC.100	115 mm	8 mm	HCL and IBL cutters Ø 61 up to 130 mm  HML cutters Ø 26 up to 130 mm (extra long for better centering of cutter)
IBC.110	162 mm	6,35 mm	Combination HMS cutters ø 12 up to 17 mm + IBK.NIT or IBK.QFN adaptors  Combination TRCS + IBK.NIT or IBK.QFN adaptors
IBC.130	162 mm	8 mm	HCX cutters ø 61 - 100 mm
IBC.K25	125 mm	6,35 mm	HCY cutters ø 14 up to 50 mm  Combination HCL cutters ø 12 up to 60 mm + IBK.NIT or IBK.QFN adaptors  Combination HCL cutters ø 12 up to 60 mm + Extension adaptor 25 mm
IBC.K50	155 mm	6,35 mm	HCX cutters ø 18 up to 60 mm Combination HCL cutters ø 12 up to 60 mm + Extension adaptor 50 mm
IBC.K75	177 mm	6,35 mm	Combination HCL cutters ø 12 up to 60 mm + Extension adaptor 75 mm
IBC.K100	203 mm	6,35 mm	Combination HCL cutters ø 12 up to 60 mm +Extension adaptor 100 mm

## Twist drills

TWIST DRILLS WITH 19,05 MM WELDON SHANK COUNTERSINK DRILLS WITH 19,05 MM WELDON SHANK

TWIST DRILLS 30 MM	19,05 MM WELD	OON SHANK	(GROUP 125)
TWIST DRIELS SO MIN	ORDER CODE  SSPI.06  SSPI.07  SSPI.08  SSPI.09  SSPI.10  SSPI.11  SSPI.12  SSPI.13	DESCRIPTION  HSS Twist drill Ø 6 x 30 mm  HSS Twist drill Ø 7 x 30 mm  HSS Twist drill Ø 8 x 30 mm  HSS Twist drill Ø 9 x 30 mm  HSS Twist drill Ø 10 x 30 mm  HSS Twist drill Ø 11 x 30 mm  HSS Twist drill Ø 12 x 30 mm  HSS Twist drill Ø 13 x 30 mm  HSS Twist drill Ø 13 x 30 mm	(dhour 123)
	SSPI.14	HSS Twist drill ø 14 x 30 mm	







# Twist drills

HSS-CO TWIST DRILLS

TWIST DRILLS			
ORDER CODE	DESCRIPTION:	SIZE:	
TDC0.010	HSS-Co Twist drill	ø 1 mm	(per 50 pieces)
TDC0.015	HSS-Co Twist drill	ø 1,5 mm	(per 50 pieces)
TDC0.020	HSS-Co Twist drill	ø 2 mm	(per 50 pieces)
TDC0.025	HSS-Co Twist drill	ø 2,5 mm	(per 50 pieces)
TDC0.030	HSS-Co Twist drill	ø 3 mm	(per 50 pieces)
TDC0.035	HSS-Co Twist drill	ø 3,5 mm	(per 50 pieces)
TDC0.040	HSS-Co Twist drill	ø 4 mm	(per 50 pieces)
TDC0.045	HSS-Co Twist drill	ø 4,5 mm	(per 50 pieces)
TDC0.050	HSS-Co Twist drill	ø 5 mm	(per 50 pieces)
TDC0.055	HSS-Co Twist drill	ø 5,5 mm	(per 50 pieces)
TDC0.060	HSS-Co Twist drill	ø 6 mm	(per 25 pieces)
TDC0.065	HSS-Co Twist drill	ø 6,5 mm	(per 25 pieces)
TDC0.070	HSS-Co Twist drill	ø7 mm	(per 25 pieces)
TDC0.075	HSS-Co Twist drill	ø 7,5 mm	(per 25 pieces)
TDC0.080	HSS-Co Twist drill	ø 8 mm	(per 10 pieces)
TDC0.085	HSS-Co Twist drill	ø 8,5 mm	(per 10 pieces)
TDC0.090	HSS-Co Twist drill	ø 9 mm	(per 10 pieces)
TDC0.095	HSS-Co Twist drill	ø 9,5 mm	(per 10 pieces)
TDC0.100	HSS-Co Twist drill	ø 10 mm	(per 10 pieces)
TDC0.105	HSS-Co Twist drill	ø 10,5 mm	(per 10 pieces)
TDC0.110	HSS-Co Twist drill	ø 11 mm	(per 10 pieces)
TDC0.115	HSS-Co Twist drill	ø 11,5 mm	(per 10 pieces)
TDC0.120	HSS-Co Twist drill	ø 12 mm	(per 10 pieces)
TDC0.125	HSS-Co Twist drill	ø 12,5 mm	(per 10 pieces)
TDC0.130	HSS-Co Twist drill	ø 13 mm	(per 10 pieces)

# DRILL BIT SETS

### VARIOUS SETS

TWIST DRILL SET		
	ORDER CODE TDS.200	Twist drill set HSS-Co M35 quality. Suitable for every drill chuck 25 drills Ø 1 - 13 mm - Increasing by 0,5 mm increments, DIN338

STEPPED DRILL SET		
AAL	ORDER CODE ESS.430/2	Stepped drill set HSS quality with TiN (Titanium Nitride) coating Spiral flute for easy chip removal 3 pieces sizes Ø 6 - 30   Ø 4 - 20   Ø 4 - 12 mm

TWIST DRILL AND TAPPING SET		
	ORDER CODE DTS.312	Twist drill and tapping set (14 pieces) HSS-Co machine taps M35 - Vaporized (Steam tempered) Machine tap sizes: M3, M4, M5, M6, M8, M10 and M12 Twist drill sizes: Ø 2,5   Ø 3,3   Ø 4,2   Ø 5,5   Ø 6,8   Ø 8,5   Ø 10,2 mm

COUNTERSINK DRILL SET		
COUNTEIGINK OTHER SET	ORDER CODE CBS.620	DESCRIPTION:  Countersink drill set  HSS-Cobalt M35 quality - 3 cutting edges 90° 6 pieces  Drill sizes: Ø 6,3   Ø 8,3   Ø 10,4   Ø 12,4   Ø 16,6   Ø 20,5 mm







## **ACCESSORIES**

We believe accessories are auxiliary tools. Their development follows from practical situations in which problems present themselves; problems which usually could have been prevented by properly estimating the diversity and complexity of the work.

After almost 35 years of practical experience we dare say we are familiar with most problems that may occur. The Euroboor accessories have been

developed for direct practical solutions and comfort at work. Non-magnetic basis, horizontal drilling, or for lack of space... you may proceed undisrupted at all times.

This section of the Euroboor catalog 2012 provides an extensive collection of useful and necessary accessories, tuned to your activities. The Euroboor accessories guarantee professional solutions.

#### COOLANT SYSTEM / MORSE TAPERS







#### EXTENSION ADAPTORS / POWER ASSISTS

EXTENSION (ADAPTORS)		(GROUP 145)
	ORDER CODE	DESCRIPTION
	IBK.25	Adaptor 19,05 mm (3/4") Weldon (externally) - 19,05 mm (3/4") Weldon (internally) extension 25 mm for 6,35 mm / 1/4" pilot pins
	IBK.50	Adaptor 19,05 mm (3/4") Weldon (externally) - 19,05 mm (3/4") Weldon (internally) extension 50 mm for 6,35 mm / 1/4" pilot pins
	IBK.75	Adaptor 19,05 mm (3/4") Weldon (externally) - 19,05 mm (3/4")
	IDN.75	Weldon (internally) extension 75 mm for 6,35 mm / 1/4" pilot pins
	IBK.100	Adaptor 19,05 mm (3/4") Weldon (externally) - 19,05 mm (3/4")
	1511.100	Weldon (internally) extension 100 mm for 6,35 mm / 1/4" pilot pins
	MC.2x2T265	Extension sleeve MT.2 - MT.2 (90 mm)
	MC.3x3T265	Extension sleeve MT.3 - MT.3 (121 mm)
	MC.3x3T268	Extension sleeve MT3x3 type268 (250mm)
	MC.3x3T268/2	Extension sleeve MT3x3 type 268 (450mm)
	020.0116/300	Extension sleeve 300mm

POWER ASSISTS		(GROUP 110)
	ORDER CODE	DESCRIPTION
	020.0330	Power Assist for ECO.32 up to ECO.50-T
	020.0336	Power Assist for EC0.80 up to EC0.130
	020.0063	Capstan hub with ratchet mechanism
- FO		for ECO.32, ECO.32-T, ECO.40/2, ECO.50 and ECO.50-T

### DRILL CHUCKS/ADAPTORS

DRILL CHUCKS		(GROUP 75)
	ORDER CODE	DESCRIPTION
	IBK.13	Drill chuck ø 1,5 - 13 mm ½" x 20 UNF thread (inner)
	IBK.13-B16	Drill chuck ø 1,5 - 13 mm with B16 connection
	IBQ.16	Drill chuck Quick Connect ø 1,5 - 16 mm with B18 connection
1-13mm 6		
	IBK.16	Drill chuck ø 1,5 - 16 mm with B18 connection



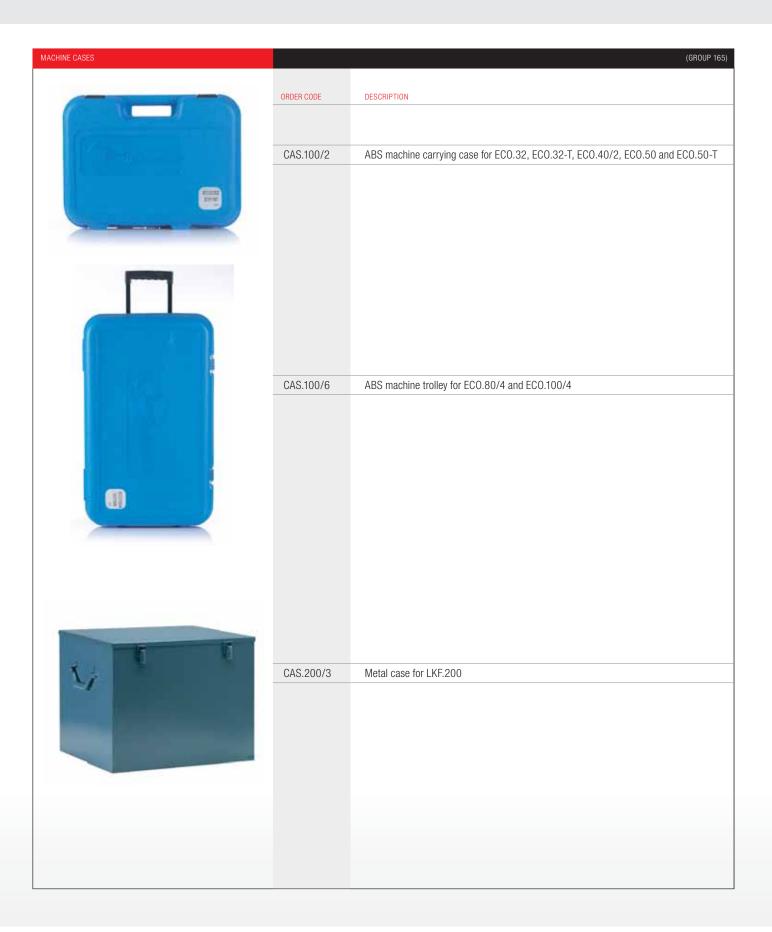


#### WELDON ADAPTORS / PIPE ADAPTOR KIT

WELDON ADAPTORS		(GROUP 60)
	ORDER CODE	DESCRIPTION
	IBK.NIT	Adaptor Nitto One Touch (externally) - 19 mm Weldon internally
	IBK.QFN	Adaptor Fein Quick IN (externally) - 19 mm Weldon internally
		, and the second
	IBK.14	Adaptor 19,05 mm Weldon (externally) 1/2" x 20 UNF (externally)
T		
A		
	IBK.15	Adaptor 19,05 mm Weldon (externally) 1/2" x 20 UNF (externally)
	IBK.16-14	Adaptor 19,05 mm Weldon (externally) - B16 Drill chuck connection
( )	1011.10-14	Adaptor 19,00 mm weldon (externally) - 510 bmi chack connection
_		
	IBK.16-14-N	Adaptor Nitto One Touch - B16 Drill chuck connection
A CONTRACTOR OF THE PARTY OF TH		
	IBK.16-14-FQ	Adaptor Fein Quick In - B16 Drill chuck connection



MACHINE CARRYING CASES





VACUUM ADAPTOR KIT / PERSONAL SAFETY EQUIPMENT / **MEASURING TOOLS** 

VACUUM ADAPTOR KIT		(GROUP 07)
	ORDER CODE	DESCRIPTION
	VAC.810	Vacuum adaptor kit ø 300 mm, including pump
	VAC.820	Vacuum adaptor kit oval (clamp system with 2 suction pads) including pump

PERSONAL SAFETY EQUIPMENT		(GROUP 70)
	ORDER CODE	DESCRIPTION
	SAF.100	Safety goggles
	SAF.200	Earplugs
So of	0.15.000	
	SAF.300	Safety gloves, pig split / cotton, standard EN 388

MEASURING TOOLS		(GROUP 85)
	ORDER CODE	DESCRIPTION
	PRM 02	Measuring tape (5 meter)
	EDS.150	Digital caliper (150 mm length)

#### OTHER ACCESSORIES





**CUTTING OIL** 

#### COOLING AND CUTTING OIL

Euroboor provides the best cooling, lubricating and cutting oils, developed especially for the metal cutting industry.

In cooperation with one of the world's best known oil manufacturers we developed several high-quality drill, tap and cutting oils. Across the globe thousands of professionals in the metal sector prefer Euroboor oil products over any other manufacturer.

In fact, our cooling, lubricating and cutting oils are exported to the Middle East. Not an insignificant detail.

Using the right cutting oil is vital for your tools. The choice is easy: Euroboor coolants, lubricants and cutting oils.



CUTTING OIL			(GROUP 01)
250	ORDER CODE	CONTENT	PACKAGING
	Oil cans		
and the same of th	IB0.1001	1 liter	12 x 1 liter
	IB0.1050	5 liter	4 x 5 liter
	IB0.1060	60 liter	1 x 60 liter
<u> </u>	IB0.1210	208 liter	1 x 208 liter
And the state of t	IB0.2001	1 liter	12 x 1 liter
and the same	IB0.2050	5 liter	4 x 5 liter
	IB0.2060	60 liter	1 x 60 liter
100_	IB0.2200	208 liter	1 x 208 liter
EST.	IB0.5001	1 liter	12 x 1 liter
	IB0.5050	5 liter	4 x 5 liter
	IB0.5060	60 liter	1 x 60 liter
<u> </u>	IB0.5210	208 liter	1 x 208 liter
CONTROL CONTRO			
and the same	MV.4001	1 liter	12 x 1 liter
	MV.4050	5 liter	4 x 5 liter
- B	MV.4060	60 liter	1 x 60 liter
25.040			
	Spray can		
	IBO-P.911	400 ml	12 x 400 ml
	Cutting paste		
	IBP.50/2	1 kilogram	1 x 1 kilogram





## TAPPING TOOLS

### Machine taps

Euroboor offers an extensive range of standard taps in HSS-Co and HSS-Co Ox material, DIN and ISO design in straight point and spiral flute.

In this section of the Euroboor catalog 2012 you will find more detailed information about our machine taps, tap holders and tapping chucks.

#### Steam tempered / Vaporised

Steam tempered or Vaporized is a special short water vapour treatment used to create a thin corrosion film. The resulting surface is treated in a special oil bath.

This helps create a blue-black layer on the tool which in the first place offers better rust protection and in the second place can hold on to the lubrication. Any tensions during the process, developed in the grinding phase, are removed entirely during this treatment.

Because as a result of this the so-called cold welding is reduced during the cutting process the metal cutting operation and the tool life of the cutting tool is improved significantly.

#### MACHINE TAPS

**WHITE RING** Steam tempered for use in abrasive short chipping applications,

such as cast iron and stainless steel

**GREEN RING** For tough non - ferrous metals

such as aluminum, zinc, lead, copper, brass and plastic

DIN371/376

DIN371/376

MACHINE TAPS	THROUGH HOLES				(GROUP 140)
	ORDER CODE	DESCRIPTION	THROUGH HOLES	SURFACE	DIN
	910.030C	Tap M3 HSS-Co	Straight point green ring	Blank	DIN371
	910.040C	Tap M4 HSS-Co	Straight point green ring	Blank	DIN371
	910.050C	Tap M5 HSS-Co	Straight point green ring	Blank	DIN371
	910.060C	Tap M6 HSS-Co	Straight point green ring	Blank	DIN371
	910.080C	Tap M8 HSS-Co	Straight point green ring	Blank	DIN371
	910.100C	Tap M10 HSS-Co	Straight point green ring	Blank	DIN371
and the same of th	900.100C	Tap M10 HSS-Co	Straight point green ring	Blank	DIN376
	900.120C	Tap M12 HSS-Co	Straight point green ring	Blank	DIN376
The same of the sa	900.140C	Tap M14 HSS-Co	Straight point green ring	Blank	DIN376
3 1888888888	900.160C	Tap M16 HSS-Co	Straight point green ring	Blank	DIN376
	900.180C	Tap M18 HSS-Co	Straight point green ring	Blank	DIN376
19000000001111	900.200C	Tap M20 HSS-Co	Straight point green ring	Blank	DIN376
	900.2200	Tap M22 HSS-Co	Straight point green ring	Blank	DIN376
	900.240C	Tap M24 HSS-Co	Straight point green ring	Blank	DIN376
	900.270C	Tap M27 HSS-Co	Straight point green ring	Blank	DIN376
	900.300C	Tap M30 HSS-Co	Straight point green ring	Blank	DIN376



DESCRIPTION	THROUGH HOLES	SURFACE	DIN
Tap M3 HSS-Co Ox	Straight point white ring	Vaporized	DIN371
Tap M4 HSS-Co Ox	Straight point white ring	Vaporized	DIN371
Tap M5 HSS-Co Ox	Straight point white ring	Vaporized	DIN371
Tap M6 HSS-Co Ox	Straight point white ring	Vaporized	DIN371
Tap M8 HSS-Co Ox	Straight point white ring	Vaporized	DIN371
Tap M10 HSS-Co Ox	Straight point white ring	Vaporized	DIN371
Tap M10 HSS-Co Ox	Straight point white ring	Vaporized	DIN376
Tap M12 HSS-Co Ox	Straight point white ring	Vaporized	DIN376
Tap M14 HSS-Co Ox	Straight point white ring	Vaporized	DIN376
Tap M16 HSS-Co Ox	Straight point white ring	Vaporized	DIN376
Tap M18 HSS-Co Ox	Straight point white ring	Vaporized	DIN376
Tap M20 HSS-Co 0x	Straight point white ring	Vaporized	DIN376
Tap M22 HSS-Co Ox	Straight point white ring	Vaporized	DIN376
Tap M24 HSS-Co Ox	Straight point white ring	Vaporized	DIN376
Tap M27 HSS-Co Ox	Straight point white ring	Vaporized	DIN376
Tap M30 HSS-Co 0x	Straight point white ring	Vaporized	DIN376
	Tap M3 HSS-Co 0x Tap M4 HSS-Co 0x Tap M5 HSS-Co 0x Tap M6 HSS-Co 0x Tap M8 HSS-Co 0x Tap M10 HSS-Co 0x Tap M10 HSS-Co 0x Tap M10 HSS-Co 0x Tap M14 HSS-Co 0x Tap M16 HSS-Co 0x Tap M16 HSS-Co 0x Tap M18 HSS-Co 0x Tap M20 HSS-Co 0x Tap M20 HSS-Co 0x Tap M21 HSS-Co 0x Tap M27 HSS-Co 0x	Tap M3 HSS-Co Ox Straight point white ring Tap M4 HSS-Co Ox Straight point white ring Tap M5 HSS-Co Ox Straight point white ring Tap M6 HSS-Co Ox Straight point white ring Tap M8 HSS-Co Ox Straight point white ring Tap M10 HSS-Co Ox Straight point white ring Tap M10 HSS-Co Ox Straight point white ring Tap M12 HSS-Co Ox Straight point white ring Tap M14 HSS-Co Ox Straight point white ring Tap M16 HSS-Co Ox Straight point white ring Tap M18 HSS-Co Ox Straight point white ring Tap M20 HSS-Co Ox Straight point white ring Tap M22 HSS-Co Ox Straight point white ring Tap M24 HSS-Co Ox Straight point white ring Tap M24 HSS-Co Ox Straight point white ring Tap M27 HSS-Co Ox Straight point white ring	Tap M3 HSS-Co Ox Straight point white ring Vaporized Tap M4 HSS-Co Ox Straight point white ring Vaporized Tap M5 HSS-Co Ox Straight point white ring Vaporized Tap M6 HSS-Co Ox Straight point white ring Vaporized Tap M8 HSS-Co Ox Straight point white ring Vaporized Tap M10 HSS-Co Ox Straight point white ring Vaporized Tap M10 HSS-Co Ox Straight point white ring Vaporized Tap M12 HSS-Co Ox Straight point white ring Vaporized Tap M14 HSS-Co Ox Straight point white ring Vaporized Tap M16 HSS-Co Ox Straight point white ring Vaporized Tap M18 HSS-Co Ox Straight point white ring Vaporized Tap M20 HSS-Co Ox Straight point white ring Vaporized Tap M20 HSS-Co Ox Straight point white ring Vaporized Tap M22 HSS-Co Ox Straight point white ring Vaporized Tap M24 HSS-Co Ox Straight point white ring Vaporized Tap M27 HSS-Co Ox Straight point white ring Vaporized Tap M27 HSS-Co Ox Straight point white ring Vaporized



MACHINE TAPS	BLIND HOLES				(GROUP 140)
MACHINE IAI 3	DEIND HOLLS				(411001-140)
	ORDER CODE	DESCRIPTION	BLIND HOLES	SURFACE	DIN
COOR COOR	910.031C	Tap M3 HSS-Co	Spiral flute green ring	Blank	DIN371
	910.041C	Tap M4 HSS-Co	Spiral flute green ring	Blank	DIN371
-1-1-1-1	910.051C	Tap M5 HSS-Co	Spiral flute green ring	Blank	DIN371
	910.061C	Tap M6 HSS-Co	Spiral flute green ring	Blank	DIN371
	910.081C	Tap M8 HSS-Co	Spiral flute green ring	Blank	DIN371
	910.101C	Tap M10 HSS-Co	Spiral flute green ring	Blank	DIN371
	900.121C	Tap M12 HSS-Co	Spiral flute green ring	Blank	DIN376
70000	900.141C	Tap M14 HSs-Co	Spiral flute green ring	Blank	DIN376
The state of the s	900.161C	Tap M16 HSS-Co	Spiral flute green ring	Blank	DIN376
	900.181C	Tap M18 HSS-Co	Spiral flute green ring	Blank	DIN376
	900.201C	Tap M20 HSS-Co	Spiral flute green ring	Blank	DIN376
	900.221C	Tap M22 HSS-Co	Spiral flute green ring	Blank	DIN376
	900.241C	Tap M24 HSS-Co	Spiral flute green ring	Blank	DIN376
	900.271C	Tap M27 HSS-Co	Spiral flute green ring	Blank	DIN376
	900.301C	Tap M30 HSS-Co	Spiral flute green ring	Blank	DIN376



ORDER CODE	DESCRIPTION	BLIND HOLES	SURFACE	DIN
910.031V	Tap M3 HSS-Co Ox	Spiral flute white ring	Vaporized	DIN371
910.041V	Tap M4 HSS-Co Ox	Spiral flute white ring	Vaporized	DIN371
910.051V	Tap M5 HSS-Co Ox	Spiral flute white ring	Vaporized	DIN371
910.061V	Tap M6 HSS-Co Ox	Spiral flute white ring	Vaporized	DIN371
910.081V	Tap M8 HSS-Co Ox	Spiral flute white ring	Vaporized	DIN371
910.101V	Tap M10 HSS-Co Ox	Spiral flute white ring	Vaporized	DIN371
900.101V	Tap M10 HSS-Co Ox	Spiral flute white ring	Vaporized	DIN376
900.121V	Tap M12 HSS-Co Ox	Spiral flute white ring	Vaporized	DIN376
900.141V	Tap M14 HSS-Co Ox	Spiral flute white ring	Vaporized	DIN376
900.161V	Tap M16 HSS-Co Ox	Spiral flute white ring	Vaporized	DIN376
900.181V	Tap M18 HSS-Co Ox	Spiral flute white ring	Vaporized	DIN376
900.201V	Tap M20 HSS-Co 0x	Spiral flute white ring	Vaporized	DIN376
900.221V	Tap M22 HSS-Co Ox	Spiral flute white ring	Vaporized	DIN376
900.241V	Tap M24 HSS-Co Ox	Spiral flute white ring	Vaporized	DIN376
900.271V	Tap M27 HSS-Co Ox	Spiral flute white ring	Vaporized	DIN376
900.301V	Tap M30 HSS-Co 0x	Spiral flute white ring	Vaporized	DIN376

### TAP COLLETS

TAP COLLETS		(GROUP 135)
	ORDER CODE	DESCRIPTION
	GSW.512R	Tapping chuck M5-M12 MC.2-3
		Reversible including rubber clamps
	GSW.820R	Tapping chuck M8-M20 MC.3-4
		Reversible including rubber clamps
<b>I</b>	GSW.830	Tapping chuck M10-M30
1 3		
	VSP.160	Rubber clamp suitable for GSW.830 (ø 9,0 - 16,0 mm)
"AP		
	VSP.230	Rubber clamp suitable for GSW.830 (ø 16,0 - 23,0 mm)
47m		
April 1		



TAP HOLDER / TAPPING KIT

TCM.08D376   Tap holder M8	TAP HOLDER		(GROUP 130
TCM.08D376 Tap holder M8 Ø 6 mm DIN376  TCM.10D376 Tap holder M10 Ø 7 mm DIN376  TCM.12D376 Tap holder M12 Ø 9 mm DIN376  TCM.14D376 Tap holder M14 Ø 11 mm DIN376  TCM.16D376 Tap holder M16 Ø 12 mm DIN376  TCM.18D376 Tap holder M18 Ø 14 mm DIN376  TCM.20D376 Tap holder M20 Ø 16 mm DIN376  TCM.22D376 Tap holder M22-24 Ø 18 mm DIN376  TCM.22D376 Tap holder M8 Ø 8 mm ISO529  TCM.10I529 Tap holder M10 Ø 10 mm ISO529  TCM.14I529 Tap holder M12 Ø 9 mm ISO529  TCM.14I529 Tap holder M14 Ø 11,2 mm ISO529  TCM.16I529 Tap holder M16 Ø 12,5 mm ISO529  TCM.16I529 Tap holder M18 Ø 14 mm ISO529  TCM.16I529 Tap holder M18 Ø 14 mm ISO529  TCM.16I529 Tap holder M18 Ø 12,5 mm ISO529  TCM.16I529 Tap holder M18 Ø 14 mm ISO529  TCM.20I529 Tap holder M18 Ø 14 mm ISO529  TCM.20I529 Tap holder M18 Ø 14 mm ISO529  TCM.20I529 Tap holder M20 Ø 14 mm ISO529  TCM.20I529 Tap holder M20 Ø 14 mm ISO529			
TCM.10D376 Tap holder M10 ø 7 mm DIN376  TCM.12D376 Tap holder M12 ø 9 mm DIN376  TCM.14D376 Tap holder M14 ø 11 mm DIN376  TCM.16D376 Tap holder M16 ø 12 mm DIN376  TCM.18D376 Tap holder M18 ø 14 mm DIN376  TCM.2D376 Tap holder M20 ø 16 mm DIN376  TCM.2D376 Tap holder M22-24 ø 18 mm DIN376  TCM.2D376 Tap holder M8 ø 8 mm ISO529  TCM.10I529 Tap holder M10 ø 10 mm ISO529  TCM.12I529 Tap holder M12 ø 9 mm ISO529  TCM.14I529 Tap holder M12 ø 9 mm ISO529  TCM.16I529 Tap holder M10 ø 11,2 mm ISO529  TCM.16I529 Tap holder M16 ø 12,5 mm ISO529  TCM.18I529 Tap holder M16 ø 12,5 mm ISO529  TCM.18I529 Tap holder M18 ø 14 mm ISO529  TCM.18I529 Tap holder M18 ø 14 mm ISO529  TCM.20I529 Tap holder M18 ø 14 mm ISO529  TCM.20I529 Tap holder M20 ø 14 mm ISO529  TCM.22I529 Tap holder M20 ø 14 mm ISO529  TCM.22I529 Tap holder M20 ø 14 mm ISO529		ORDER CODE	DESCRIPTION DIN/ISO
TCM.12D376 Tap holder M12 Ø 9 mm DIN376  TCM.14D376 Tap holder M14 Ø 11 mm DIN376  TCM.16D376 Tap holder M16 Ø 12 mm DIN376  TCM.18D376 Tap holder M18 Ø 14 mm DIN376  TCM.2D376 Tap holder M20 Ø 16 mm DIN376  TCM.22D376 Tap holder M22-24 Ø 18 mm DIN376  TCM.22D376 Tap holder M8 Ø 8 mm ISO529  TCM.10I529 Tap holder M10 Ø 10 mm ISO529  TCM.12I529 Tap holder M12 Ø 9 mm ISO529  TCM.14I529 Tap holder M12 Ø 9 mm ISO529  TCM.16I529 Tap holder M14 Ø 11,2 mm ISO529  TCM.16I529 Tap holder M16 Ø 12,5 mm ISO529  TCM.18I529 Tap holder M16 Ø 12,5 mm ISO529  TCM.18I529 Tap holder M18 Ø 14 mm ISO529  TCM.20I529 Tap holder M18 Ø 14 mm ISO529  TCM.20I529 Tap holder M20 Ø 14 mm ISO529		TCM.08D376	Tap holder M8 ø 6 mm DIN376
TCM.14D376 Tap holder M14 Ø 11 mm DIN376  TCM.16D376 Tap holder M16 Ø 12 mm DIN376  TCM.18D376 Tap holder M18 Ø 14 mm DIN376  TCM.20D376 Tap holder M20 Ø 16 mm DIN376  TCM.22D376 Tap holder M22-24 Ø 18 mm DIN376  TCM.22D376 Tap holder M22-24 Ø 18 mm DIN376  TCM.08I529 Tap holder M8 Ø 8 mm IS0529  TCM.10I529 Tap holder M10 Ø 10 mm IS0529  TCM.12I529 Tap holder M12 Ø 9 mm IS0529  TCM.14I529 Tap holder M14 Ø 11,2 mm IS0529  TCM.16I529 Tap holder M16 Ø 12,5 mm IS0529  TCM.16I529 Tap holder M16 Ø 12,5 mm IS0529  TCM.18I529 Tap holder M18 Ø 14 mm IS0529  TCM.20I529 Tap holder M18 Ø 14 mm IS0529  TCM.20I529 Tap holder M20 Ø 14 mm IS0529  TCM.20I529 Tap holder M20 Ø 14 mm IS0529  TCM.22I529 Tap holder M20 Ø 14 mm IS0529	- Alle	TCM.10D376	Tap holder M10 ø 7 mm DIN376
TCM.16D376 Tap holder M16 Ø 12 mm DIN376 TCM.18D376 Tap holder M18 Ø 14 mm DIN376 TCM.20D376 Tap holder M20 Ø 16 mm DIN376 TCM.22D376 Tap holder M22-24 Ø 18 mm DIN376  TCM.08I529 Tap holder M8 Ø 8 mm IS0529 TCM.10I529 Tap holder M10 Ø 10 mm IS0529 TCM.12I529 Tap holder M12 Ø 9 mm IS0529 TCM.14I529 Tap holder M12 Ø 9 mm IS0529 TCM.16I529 Tap holder M14 Ø 11,2 mm IS0529 TCM.16I529 Tap holder M16 Ø 12,5 mm IS0529 TCM.18I529 Tap holder M16 Ø 12,5 mm IS0529 TCM.18I529 Tap holder M18 Ø 14 mm IS0529 TCM.20I529 Tap holder M20 Ø 14 mm IS0529 TCM.20I529 Tap holder M20 Ø 14 mm IS0529 TCM.20I529 Tap holder M20 Ø 16 mm IS0529		TCM.12D376	Tap holder M12 ø 9 mm DIN376
TCM.18D376 Tap holder M18 ø 14 mm DIN376  TCM.20D376 Tap holder M20 ø 16 mm DIN376  TCM.22D376 Tap holder M22-24 ø 18 mm DIN376  TCM.08I529 Tap holder M8 ø 8 mm IS0529  TCM.10I529 Tap holder M10 ø 10 mm IS0529  TCM.12I529 Tap holder M12 ø 9 mm IS0529  TCM.14I529 Tap holder M14 ø 11,2 mm IS0529  TCM.16I529 Tap holder M16 ø 12,5 mm IS0529  TCM.18I529 Tap holder M16 ø 12,5 mm IS0529  TCM.18I529 Tap holder M18 ø 14 mm IS0529  TCM.20I529 Tap holder M20 ø 14 mm IS0529  TCM.20I529 Tap holder M20 ø 14 mm IS0529	-0	TCM.14D376	Tap holder M14 ø 11 mm DIN376
TCM.20D376 Tap holder M20 ø 16 mm DIN376  TCM.22D376 Tap holder M22-24 ø 18 mm DIN376  TCM.08I529 Tap holder M8 ø 8 mm IS0529  TCM.10I529 Tap holder M10 ø 10 mm IS0529  TCM.12I529 Tap holder M12 ø 9 mm IS0529  TCM.14I529 Tap holder M14 ø 11,2 mm IS0529  TCM.16I529 Tap holder M16 ø 12,5 mm IS0529  TCM.18I529 Tap holder M18 ø 14 mm IS0529  TCM.20I529 Tap holder M20 ø 14 mm IS0529  TCM.20I529 Tap holder M20 ø 16 mm IS0529	ee i	TCM.16D376	Tap holder M16 ø 12 mm DIN376
TCM.22D376 Tap holder M22-24 ø 18 mm DIN376  TCM.08I529 Tap holder M8 ø 8 mm IS0529  TCM.10I529 Tap holder M10 ø 10 mm IS0529  TCM.12I529 Tap holder M12 ø 9 mm IS0529  TCM.14I529 Tap holder M14 ø 11,2 mm IS0529  TCM.16I529 Tap holder M16 ø 12,5 mm IS0529  TCM.18I529 Tap holder M18 ø 14 mm IS0529  TCM.20I529 Tap holder M20 ø 14 mm IS0529  TCM.22I529 Tap holder M22 ø 16 mm IS0529		TCM.18D376	Tap holder M18 ø 14 mm DIN376
TCM.08I529 Tap holder M8 Ø 8 mm IS0529 TCM.10I529 Tap holder M10 Ø 10 mm IS0529 TCM.12I529 Tap holder M12 Ø 9 mm IS0529 TCM.14I529 Tap holder M14 Ø 11,2 mm IS0529 TCM.16I529 Tap holder M16 Ø 12,5 mm IS0529 TCM.18I529 Tap holder M18 Ø 14 mm IS0529 TCM.20I529 Tap holder M20 Ø 14 mm IS0529 TCM.22I529 Tap holder M22 Ø 16 mm IS0529		TCM.20D376	Tap holder M20 ø 16 mm DIN376
TCM.10I529       Tap holder       M10       Ø 10 mm       IS0529         TCM.12I529       Tap holder       M12       Ø 9 mm       IS0529         TCM.14I529       Tap holder       M14       Ø 11,2 mm       IS0529         TCM.16I529       Tap holder       M16       Ø 12,5 mm       IS0529         TCM.18I529       Tap holder       M18       Ø 14 mm       IS0529         TCM.20I529       Tap holder       M20       Ø 14 mm       IS0529         TCM.22I529       Tap holder       M22       Ø 16 mm       IS0529		TCM.22D376	Tap holder M22-24 ø 18 mm DIN376
TCM.10I529       Tap holder       M10       Ø 10 mm       IS0529         TCM.12I529       Tap holder       M12       Ø 9 mm       IS0529         TCM.14I529       Tap holder       M14       Ø 11,2 mm       IS0529         TCM.16I529       Tap holder       M16       Ø 12,5 mm       IS0529         TCM.18I529       Tap holder       M18       Ø 14 mm       IS0529         TCM.20I529       Tap holder       M20       Ø 14 mm       IS0529         TCM.22I529       Tap holder       M22       Ø 16 mm       IS0529			
TCM.12I529 Tap holder M12 Ø 9 mm ISO529  TCM.14I529 Tap holder M14 Ø 11,2 mm ISO529  TCM.16I529 Tap holder M16 Ø 12,5 mm ISO529  TCM.18I529 Tap holder M18 Ø 14 mm ISO529  TCM.20I529 Tap holder M20 Ø 14 mm ISO529  TCM.22I529 Tap holder M22 Ø 16 mm ISO529		TCM.08I529	Tap holder M8 ø 8 mm ISO529
TCM.14I529 Tap holder M14 Ø 11,2 mm ISO529  TCM.16I529 Tap holder M16 Ø 12,5 mm ISO529  TCM.18I529 Tap holder M18 Ø 14 mm ISO529  TCM.20I529 Tap holder M20 Ø 14 mm ISO529  TCM.22I529 Tap holder M22 Ø 16 mm ISO529		TCM.10I529	Tap holder M10 ø 10 mm ISO529
TCM.16I529       Tap holder       M16       Ø 12,5 mm       ISO529         TCM.18I529       Tap holder       M18       Ø 14 mm       ISO529         TCM.20I529       Tap holder       M20       Ø 14 mm       ISO529         TCM.22I529       Tap holder       M22       Ø 16 mm       ISO529		TCM.12I529	Tap holder M12 ø 9 mm ISO529
TCM.18I529       Tap holder       M18       Ø       14 mm       ISO529         TCM.20I529       Tap holder       M20       Ø       14 mm       ISO529         TCM.22I529       Tap holder       M22       Ø       16 mm       ISO529		TCM.14l529	Tap holder M14 ø 11,2 mm ISO529
TCM.20I529         Tap holder         M20         Ø         14 mm         IS0529           TCM.22I529         Tap holder         M22         Ø         16 mm         IS0529		TCM.16I529	Tap holder M16 ø 12,5 mm IS0529
TCM.22I529 Tap holder M22 ø 16 mm ISO529		TCM.18I529	Tap holder M18 ø 14 mm ISO529
		TCM.20I529	Tap holder M20 ø 14 mm ISO529
TO 1 O 1 O 1 O 1 O 1 O 1 O 1 O 1 O 1 O 1		TCM.22I529	Tap holder M22 ø 16 mm ISO529
ICM.24/529		TCM.24I529	Tap holder M24 ø 18 mm ISO529

WHITE RING Steam tempered for use in abrasive short chipping applications,

such as cast iron and stainless steel

**GREEN RING** For tough non - ferrous metals

such as aluminum, zinc, lead, copper, brass and plastic

DIN371/376

DIN371/376

TAPPING KIT	THROUGH HOLES	3	(GROUP 164)
	ORDER CODE TSM.330	Tapping kit HSS-Co M35 quality Machine taps M3 - M30 DIN371/376 Tap holders M8 - M30	





### **BEVELING MACHINES**

#### LKF.200

Thanks to the double roller guide the machine glides without a problem over the material. With a weight of only 22 kg the LKF.200 is easily manageable.

The milling angle is adjustable from 15° to 60° and the depth is incrementally variable and accurately adjustable. The LKF.200 has a maximum bevel width of 20 mm. The edges are perfectly formed and need no extra finishing.

The LKF.200 processes profiles, plates and pipes (from ø 160 mm) with the greatest of ease. The LKF.200 is suitable for mild steel. The motor is provided with an electronic overload safety and a restart feature. The LKF.200 also features a compressed air connection which provides additional cooling when used intensively.

#### LKF.450/2

LKF.450/2 machine is perfectly suited for making welding angles, to countersink drilled holes and to deburr material. The Euroboor beveling machine weighs a mere 4.7 kg, making it very user-friendly and the ergonomic grip keeps it well handled.

Thanks to the variable adjustable speed, this machine is not only suitable for regular steel, but also for materials such as aluminum. It is driven by a powerful 1100W motor, which is equipped with a 'soft-start' feature.

LKF.450/2 machines come standard with a 45° milling head, including 2 high-quality cutting plates which can be used on 3 sides by repositioning them. You can upgrade your machine with both 30° and radius 2.5 milling heads. Cutting depth is accurate and continuously variable adjustable.

# LKF.200

BEVELING MACHINE



Thanks to the double roller guide the machine glides effortlessly over the material. At only 22 kg the LKF.200 is easily manageable. The LKF.200 processes profiles, plates and pipes (from ø 160 mm) with the greatest ease. The LKF.200 is suitable for mild steel.



# EUROBOOR FOR PROFESSIONALS BY PROFESSIONALS

#### LKE 200 REVELING MACHINE

#### ▶ TECHNICAL SPECIFICATIONS

 MOTOR POWER
 1100 Watt

 RPM
 2850

 EDGE ANGLE
 15° - 60°

 BEVEL WIDTH
 0 - 20 mm

DIMENSIONS 420 x 300 x 300 mm

WEIGHT 22 kg
VOLTAGE 110V/220V

ORDER CODE

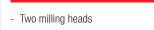
LKF.200

ACCESSORIES

PAGE 64

STANDARD DELIVERY				
ORDER CODE	DESCRIPTION	PAGE		
LKS.10-G	Carbide cutting plates rounded angles (12 pieces)	64		
Toolkit	Tools to change milling head and cutting plates			

ADDITIONAL PF	ODUCTS AVAILABLE	
ORDER CODE	DESCRIPTION	PAGE
LKS.10	Carbide cutting plates rounded angles suitable for LKF.200 (packaging 10 pieces)	64
LKS.10-G	Carbide cutting plates MKII (Sharp edges) suitable for LKF.200 (packaging 10 pieces)	64
LKS.10-R	Carbide cutting plates (TiAIN coated) with 90° angles suitable for LKF.200 (packaging 10 pieces)	64
LKS.10-T	Carbide cutting plates (TiAIN coated), Vaporized with rounded angles suitable for LKF.200 (packaging 10 pieces)	64
LKF.225	Pipe milling aid for LKF.200	64



- 1 set of assembly tools (Toolkit)

- 1 manual











# LKF.450/2

BEVELING MACHINE



The LKF.450/2 machine is perfectly suited for making welding angles, to countersink drilled holes and deburr material.

Thanks to the variable adjustable speed, this machine is not only suitable for regular steel. It is driven by a powerful 1100W motor, which is equipped with a 'soft-start' feature.





#### LKE 450/2 BEVELING MACHINE

#### TECHNICAL SPECIFICATIONS

 MOTOR POWER
 1100 Watt

 RPM
 3000 - 6000

 EDGE ANGLE
 30°, 45°, Radius-2,5

BEVEL WIDTH 30° EDGE 0 - 5 mm

BEVEL WIDTH 45° EDGE 0 - 6 mm

DIMENSIONS 265 x 125 x

WEIGHT 4,7 kg
VOLTAGE 110V/220'

ORDER CODE

LKE 450/2

ACCESSORIES

PAGES 64 - 65

STANDARD DELIVERY			
ORDER CODE	DESCRIPTION	PAGE	
LKS.20	Carbide cutting plates suitable for LKF.450/2 (2 pieces)	64	
Milling head	Milling head 30° or 45° or R-2,5	65	

ADDITIONAL PR	ADDITIONAL PRODUCTS AVAILABLE			
ORDER CODE	DESCRIPTION	PAGE		
LKS.20	Carbide cutting plates suitable for LKF.450/2	64		
	(packaging 10 pieces)			
LKS.20-R	Carbide cutting plates R2,5 suitable for LKF.450/2	64		
	(packaging 10 pieces)			
LKF.1201	Milling head 30°	65		
LKF.1202	Milling head 45°	65		
LKF.1203	Milling head R-2,5	65		







- Machine LKF.450/2
- 1 Milling head including 2 cutting plates
- Key SW 22
- Plastic case
- User manual



BEVELING ACCESSORIES

ACCESSORIES LKF.200 - LKF.450/2		(GROUP 55)
	ORDER CODE	DESCRIPTION
	LKS.10	Carbide cutting plates with rounded angles
		suitable for LKF.200 (packaging 10 pieces)
	LKS.10-G	Carbide cutting plates MKII with sharp angles
		suitable for LKF.200 (packaging 10 pieces)
	LKS.10-R	Carbide cutting plates (TiAIN coated) with 90° sharp angles
		suitable for LKF.200 (packaging 10 pieces)
	LKS.10-T	Carbide cutting plates (TiAIN coated), black with rounded angles
		suitable for LKF.200 (packaging 10 pieces)
<b>a a</b>		
	LKF.225	Pipe bevel accessory
		0.111
	LKS.20	Carbide cutting plates suitable for LKF.450/2
		(packaging 10 pieces)
A		
<b>4</b>		
	LKS.20-R	Carbide cutting plates R2,5 suitable for LKF.450/2
		(packaging 10 pieces)
4 4		
7/ 1530		



# **Beveling Accessories**

MILLING HEADS

ACCESSORIES LKF.450/2		(GROUP 55)
	ORDER CODE  LKF.1201	DESCRIPTION  Milling head 30° suitable for LKF.450/2
	LKF.1202	Milling head 45° suitable for LKF.450/2
	LKF.1203	Milling head R-2,5 suitable for LKF.450/2

#### **ROTARY BURRS**

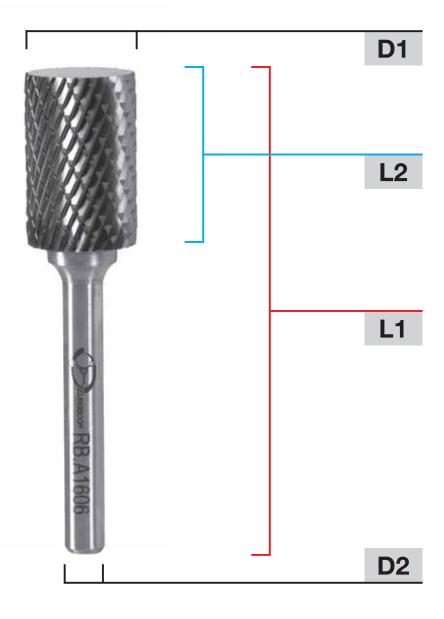
#### FEATURES

Tungsten Carbide Burrs

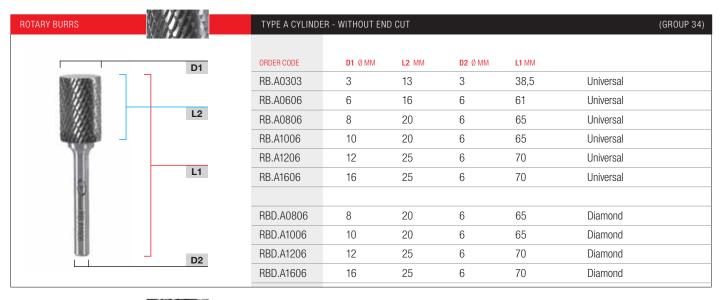
Manufacturing process: CNC Fully ground

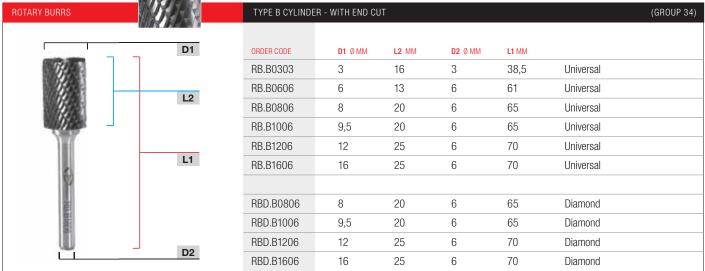
Coating: Bright, TIALN

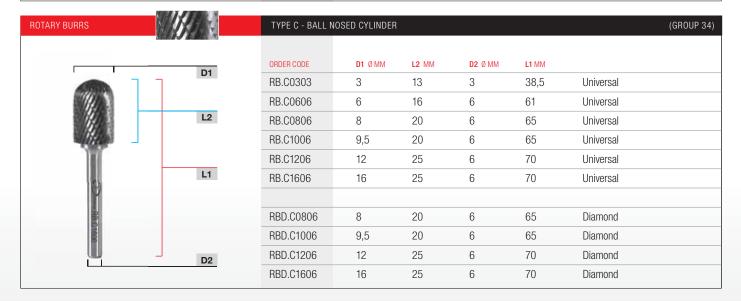
D1 mm Diameter of head
L2 mm Length of head
D2 mm Diameter of shank
L1 mm Total length



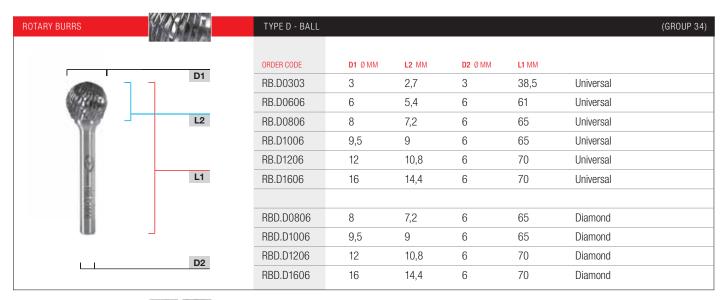


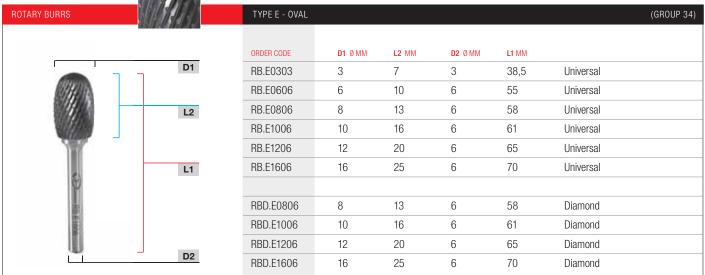


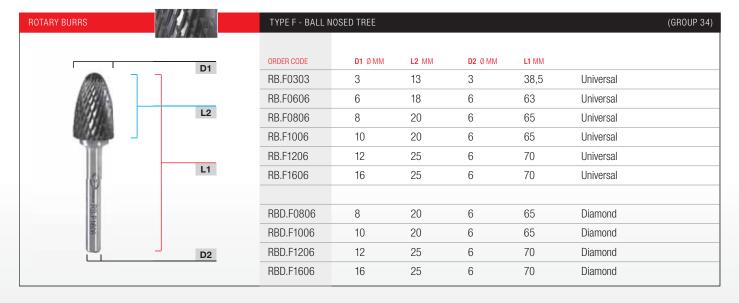




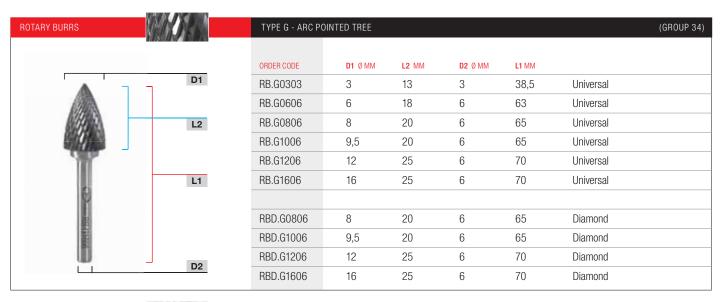
#### **ROTARY BURRS**

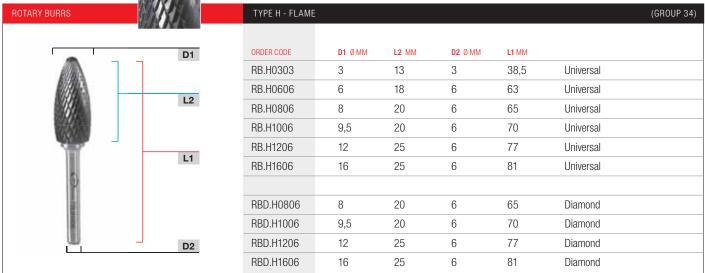


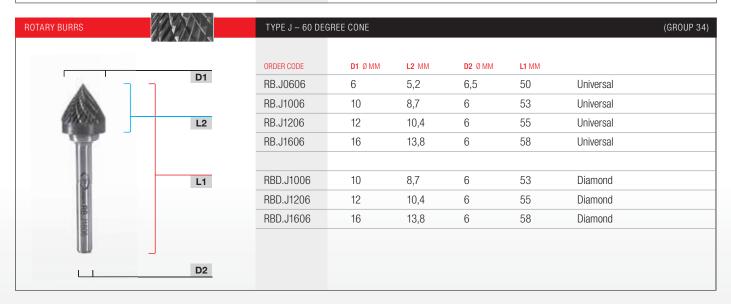




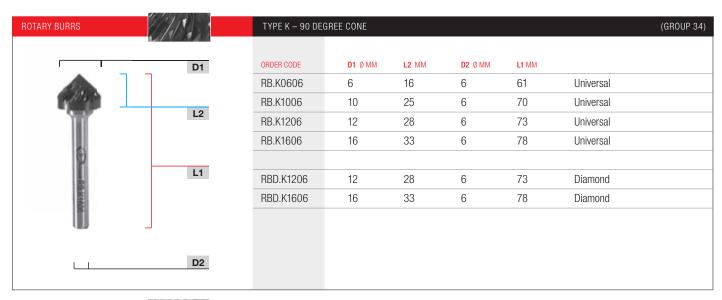


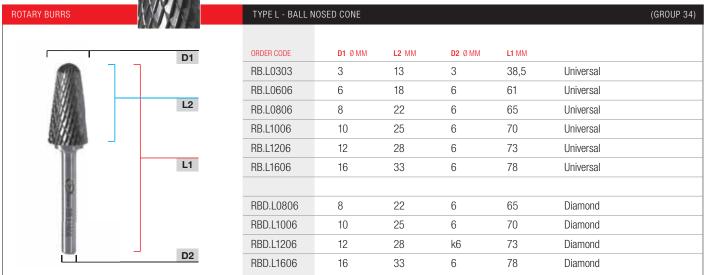


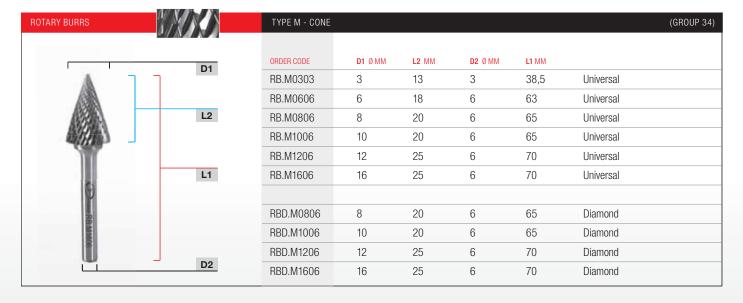




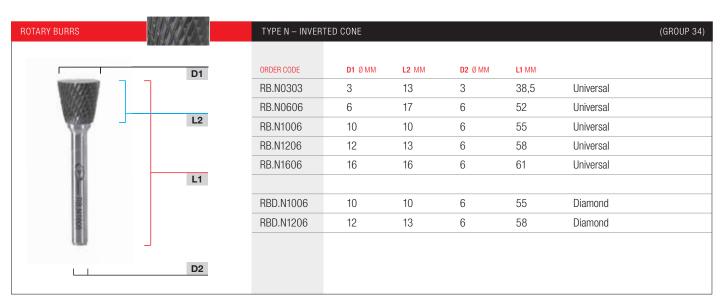
#### **ROTARY BURRS**











ROTARY BURRS		(GROUP 34)
	ORDER CODE RBS.105	Tungsten Carbide rotary burrs set (5 pieces K30)  Double action teeth, shaft ø 6 mm  SA3M 9,5 x 19 mm cylinder without end cut  SB3M 9,5 x 19 mm cylinder with end cut  SC3M 12,5 x 25 mm ball nosed cylinder  SF3M 9,5 x 19 mm ball nosed tree  SL3M 9,5 x 25 mm ball nosed cone

ROTARY BURRS			(GROUP 34)
	ORDER CODE	DESCRIPTION	
	RBS.110	Tungsten Carbide rotary	burrs set (10 pieces K30)
		Double action teeth, sha	aft ø 6 mm
		SA3M 9,5 x 19 mm	cylinder without end cut
l l a b l l		SC3M 9,5 x 19 mm	ball nosed cylinder
1 1 1 1 1 1 1		SD3M 9,5 x 8 mm	ball
		SE3M 9,5 x 16 mm	oval
A Later and A Late		SF3M 9,5 x 19 mm	ball nosed tree
		SG3M 9,5 x 19 mm	arc pointed tree
		SJ3M 9,5 x 8 mm	60 degree cone
		SL3M 9,5 x 27 mm	ball nosed cone (8/14°)
		SM3M 9,5 x 16 mm	cone
		SN3M 9,5 x 9,5 mm	inverted cone





**BLADERUNNER** 

### **BLADERUNNER**

Effortlessly sawing at high speed through all sorts of materials such as steel, stainless steel, aluminum and copper. Wood and plastic are not a problem either to the Bladerunner. Plates, profiles or pipes; the Bladerunner makes short work of everything it gets its teeth into. Showers of sparks belong almost to the past.

Chips are automatically caught in the integrated chip collector and therefore the surroundings remain clean. The Bladerunners are lightweight and ergonomically designed. The result; easily manageable,

extremely precise and accurate working.

All Bladerunners are equipped with a variable angle setting. Because of this the range of possibilities is

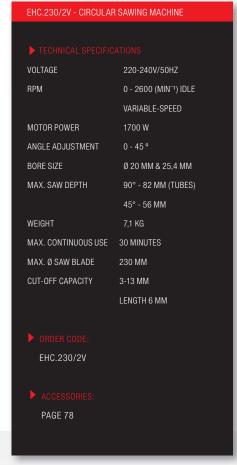
setting. Because of this the range of possibilities is even more extensive. Think for example about sawing bevelling edges. All Bladerunner machines are not only efficient but safe and durable as well.

All Bladerunner saw blades are provided with 'Omnicutting technique'. One saw blade enables you to cut steel, stainless steel or aluminum. Imagine the comfort and cost savings this system offers you!

**BLADERUNNER EHC.230/2V** 







ACCESSORIES - SAW BLADES		
ORDER CODE	DESCRIPTION	
230.0003	Saw blade ø 230 mm, 48 teeth, bore size 25,4 mm	





BLADERUNNER EHC.230/3

### VOLTAGE 220-240V/50HZ 2700 (MIN-1) IDLE MOTOR POWER 1800 W ANGLE ADJUSTMENT BORE SIZE Ø 25,4 MM MAX. SAW DEPTH 90° - 82,5 MM (TUBES) 45° - 58 MM 8,9 KG MAX. CONTINUOUS USE 30 MINUTES MAX. Ø SAW BLADE 230 MM CUT-OFF CAPACITY 3-13 MM LENGTH 6 MM BUILT-IN LASER INDICATOR

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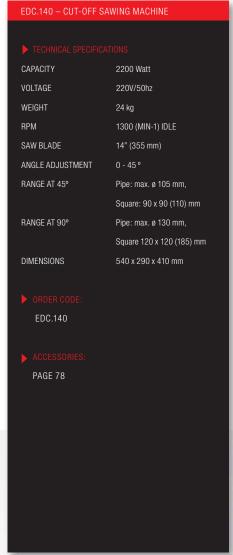




ACCESSORIES - SAW BLADES				
ORDER CODE	DESCRIPTION			
230.0003	Saw blade ø 230 mm, 48 teeth, bore size 25,4 mm			

EDC.140 - CUT-OFF SAWING MACHINE



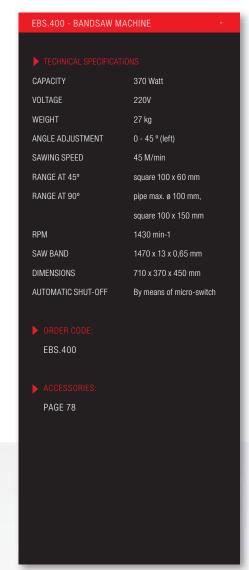


ACCESSORIES – SAW BLADES				
ORDER CODE	DESCRIPTION			
130.355	Saw blade ø 355 mm	72 teeth	bore size 25,4 mm	
130.355/80	Saw blade ø 355 mm	80 teeth	bore size 25,4 mm	





EBS.400 - BANDSAW MACHINE







ACCESSORIES – BAND SAW BLADES			(GROUP 65)
ORDER CODE	DESCRIPTION	PACKAGING	
400.0001	EBS.400 band saw	5 pieces	
EBS.400-T	Frame compatible with EBS.400		

### Accessories

### CIRCLE SAW BLADES / BANDSAWS

CIRCLE SAW BLADES					(GROUP 160)
September 1	ORDER CODE	DESCRIPTION			
	185.0370	Saw blade ø 180 mm	36 teeth	bore size 20 mm	
355MM—14" CARRIDE TIPPED BLADE MAX 22008FM	200.0001	Saw blade ø 200 mm	48 teeth	bore size 25,4 mm	
PROPERSIONAL MAX 2208 FEM 355X45TX.5 Grown 355X45TX.5 Gro	230.0003	Saw blade ø 230 mm	48 teeth	bore size 25,4 mm	
EUROBOOR  **A SERVICE TO THE PROPERTY AND THE PROPERTY AN	230.0003	Saw blade ø 230 mm	48 teeth	bore size 25,4 mm	
Memory and the second of the s	130.355	Saw blade ø 355 mm	72 teeth	bore size 25,4 mm	
Marie and the same	130.355/80	Saw blade ø 355 mm	80 teeth	bore size 25,4 mm	





# **EUROBOOR**

FOR PROFESSIONALS BY PROFESSIONALS



Addendum to CATALOG 2012

## Magnetic Drilling Machines

EBM.360 - CORDLESS MAGNETIC DRILLING MACHINE



Mobility guaranteed! The Euroboor Battery Operated Magnetic Drilling Machine EBM.360 has a unique electro magnet making its world premiere. This agile, compact and light weight CORDLESS machine offers your absolute freedom of movement.

It's hardworking and smart as well, with battery life LED-indicators to work safely. The patented EBM.360 rapidly slices through material up to 2" thick and is loaded with useful and award winning features. The powerful enhanced motor is designed to squeeze every ounce of performance from the strong Lithium-lon power pack.

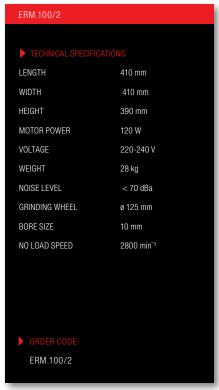


### Cutter sharpening machine

ERM.100/2





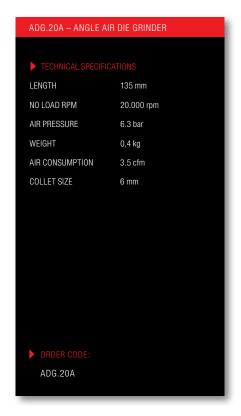


Grinding machine ERM.100/2 is designed for High Speed Steel and TCT annular cutter resharpening. The machine is provided with a laser indicator which allows you to set up your machine very accurately.

Grinding machine ERM.100/2 enables easy annular cutter resharpening. Due to solid and precise construction and small dimensions the ERM.100/2 can be easily transported to job sites. The ERM.100/2 was designed as a user friendly machine in order to learn in a short time how to sharpen the annular cutter effectively and precisely.

ADG.20A - ANGLE AIR DIE GRINDER





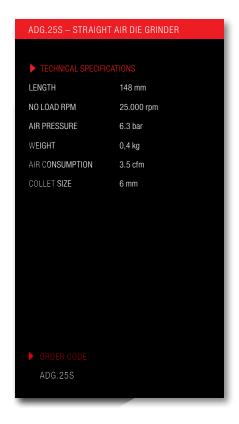
Angle Air Grinder with rear exhaust and variable RPM. The lightweight aluminum housing and bi-color soft grip ensure superior performance and great control. Our Air Grinders are shipped in a carrying case including a mini-box with 10 rotary burrs.





ADG.25S - STRAIGHT AIR DIE GRINDER





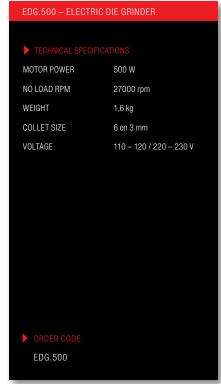
Euroboor pneumatic (inline) die grinders are known around the world for quality, durability and performance. Our new line of industrial power grinders are engineered to make your job easier, safer and more efficient. The Euroboor pneumatic grinders stand up to the demanding specifications required by today's industrial manufacturing, assembly and finishing needs.



EDG.500 - ELECTRIC DIE GRINDER









Our Electrical Die Grinder is the perfect combination of high power and excellent maneuverability. This Electrical Die Grinder is equipped with high quality, heat insulating soft grip for the most control and high ease of use. With our Electrical Die Grinder you'll complete your jobs fast and efficiently. The Electrical Die Grinder is shipped in a carrying case including a mini-box with 10 rotary burrs.

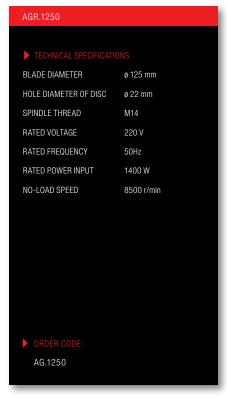




AGR.1250, AGR.125 - ANGLE GRINDER

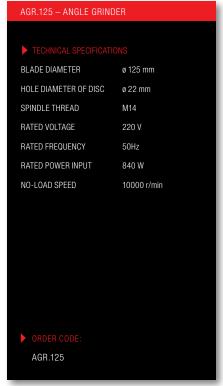


The Euroboor AGR.1250 125 mm single speed variable 1400 W anti dust motor angle grinder is fitted with a soft start feature to cope with the initial surge from such a powerful motor. Easy-to-operate paddle type on/off switch. Durable motor with high heat resistance. Rotating ear housing can be positioned every 90 degrees.





High performance motor with enough power for masonry cutting and high heat resistance. The Euroboor AGR.125 single speed 125 mm angle grinder is fitted with a powerful 840 W motor and is designed to be used by the more professional user who requires a powerful machine but with a minimum of weight.





### **General Terms and Conditions**

### Abridged statement of general terms and conditions

### OF EUROBOOR B.V. in Zoetermeer, the Netherlands

#### 1. GENERAL

All our offers, quotations, agreements and their implementations are subject to the General Terms and Conditions as deposited at the Chamber of Commerce and Industry in The Hague. The applicability of all other General Terms and Conditions, in particular those of the client and/or contractor is explicitly excluded.

#### 2. QUOTATIONS

All our quotations are in principle offered without any obligation unless a given period of validity is indicated. All information and/or data provided with the quotation remains our intellectual property.

We cannot be deemed liable for incorrect statement of the information provided with our quotations.

#### 3. AGREEMENTS

Agreements, including further commitments and/or modifications, are only binding following our explicit confirmation or acceptance. In this regard only our records are conclusive. We are entitled to demand sureties in advance as well engage third parties for the implementation of the agreement.

#### 4. PRICES

Our prices are calculated on the basis of purchasing costs and other cost price factors and based on delivery ex-factory/store and exclusive of Value Added Tax, shipping, etc. Changes in prices are explicitly reserved.

#### **5. DELIVERIES AND LEADTIMES**

Deliveries commence in principle on leaving our factory/store. Only those part-deliveries that are designated as such by us are permitted to be free at destination. Delivery times are stated as approximate. Exceeding these times does not give rise to any claims to damages in any event. Cancellation is only permitted after repeatedly (excessively) exceeding the delivery time and following written notice of default by the other party except for force majeure on our part. On receipt the delivered goods must be inspected for damage and defects which must be reported on the delivery and despatch notes. Returns, on our agreement, shall be at the other parties' costs.

### 6. TRANSPORT

Transport packaging is at the cost and risk of the other party, even if the transport documents state otherwise.

#### 7. FORCE MAJEURE

In the event of force majeure we shall have the right to suspend or dissolve our obligations.

#### 8. LIABILITY

Except for potential indemnity insurance, our liability is limited to the net invoice value of the delivered goods. As regards the remainder, the other party indemnifies us against every claim to damage compensation disregarding the cause.

#### 9. COMPLAINTS

Complaints must be reported to us in writing within 8 days of delivery (for invoices this is 8 days following the invoice date), whereupon the other party is bound by the agreement. As regards hidden defects a period of 8 days after detection applies and an ultimate period of 6 months after delivery. Returns may only proceed following our prior written permission.

#### 10. PAYMENT AND RETENTION OF TITLE

Payment shall be made no later than 14 days after date of invoice into our bank account. Interest at 1.5% per (part of a) month shall be incurred if this period is exceeded. All further invoicing costs incurred shall be charged to the negligent other party. In the event of late payments, the agreement may be dissolved by us without recourse to the courts, whereupon all our title rights are restored. The extrajudicial collection costs shall be no less than 15% of the total amount owed. Interest and costs of the claims are settled first. Insofar as the other party has not fulfilled its obligations in their entirety, all goods supplied by us which are still with the other party shall remain our (joint) property, which on the introduction of the New Dutch Civil Code has been lost as a non-possessory pledge concerning the goods for our (surety) collateral and that for the value of what the other party is indebted to us. In the event of resale of (yet) unpaid goods the other party is obliged to cooperate with their assignment.

The other party shall be obliged to draw up a similar retention of title as regards his purchaser.

### 11. DISPUTES

Disputes will be submitted to the competent court in our place of business unless we choose otherwise.

## Notes



YOUR DEALER:

